NUMBER 215400

REMINGTON ARMS CO. INC.
RESEARCH & DEV. DEPT.

SCALE —

SUPERSEDES REFERENCE A-17378

TITLE SPRING

DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE

FOR DETAILS, SEE PROCESS RECORD

MODEL	PART USE	QUAN.	SEE
	TRIGGER SPRING		
	TRIGGER ADJUSTING SPRING ON TRIGGER		LD-27565
	TRIGGER SPRING		

DO NOT SCALE THIS DRAWING, WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE ± .005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ± 00° 30'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES, AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED, FINISH ROUGHNESS TO BE 125 OR BETTER.

NOTE — END COIL OUTSIDE DIAMETER NOT TO EXCEED O.D. OF SPRING

Material: music wire
Stress of life

Wire dia. .117
Coil dia. .060
Free length .477
Solid height .250
Free length .200
Ends — OPEN ENDS GROUND
Approximate length inches to nearest 1/64th inch at pounds load in lbs and nearest 1/2 oz. load
Wire length .285
Outside dia. .174
Active coils 5
Pitch data
Pitch .225
Spring index 3.8
Solid stress 242,000 lb/sq in
Wire factor
Wire feed 17.9

ALT.	WAS	REFERENCE	BY	DATE
9	Added Note	11030		11-5-58
8		11000		10-21-58
7	Micro Rack	8778	JPK	10-31-61
6	Added	8005	JK	6-17-49
5	Coil & Joice	7110	JD	7-14-47
4	Added use	2479	DD	3-15-46
3	Added Joice	5120		
2	700	4405		
1	With Ret.	4382		

THIS DWG. SUPERSEDES DWG. NO. 215400

ALTERATIONS