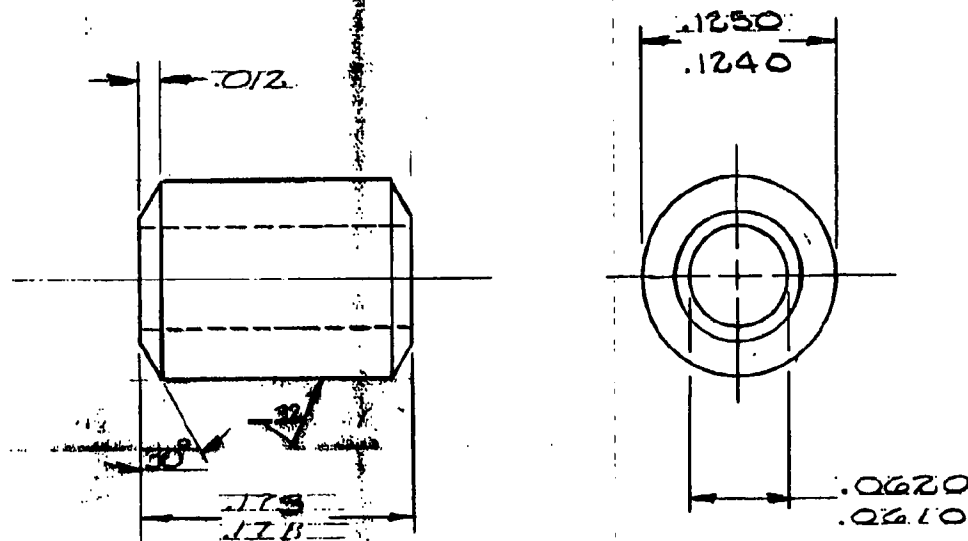


REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.			
SCALE 10X		SUPERSEDES-REFERENCE	
TITLE ROLLER			
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	11/2/61		11/2/28/61
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
P. DOLIVER	LINK ROLLER	2	

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
 UNLESS OTHERWISE NOTED. TOLERANCES
 ON DECIMAL DIMENSIONS ARE $\pm .005$
 & ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
 & ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
 FINISHES ARE DESIGNATED BY ROOT MEAN
 SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
 VALUES AND ARE THE MAXIMUM ROUGH-
 NESS ACCEPTABLE. UNLESS OTHERWISE
 SPECIFIED. FINISH ROUGHNESS TO BE
 $125 \sqrt{\text{OR BETTER.}}$

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL *Fe, Cu, C Low density*
 HEAT TREAT *None*
 COLOR *Immerse in oil 12 C 1/2/61*
 HEAT TREAT AND COLOR TO BE DONE BY REMINGTON



THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION TO THE
 REMINGTON ARMS COMPANY, INC.

1	XR-700	8563	E	12-29-70
1	WAS	REFERENCE	BY	DATE
ALTERATIONS				

15460