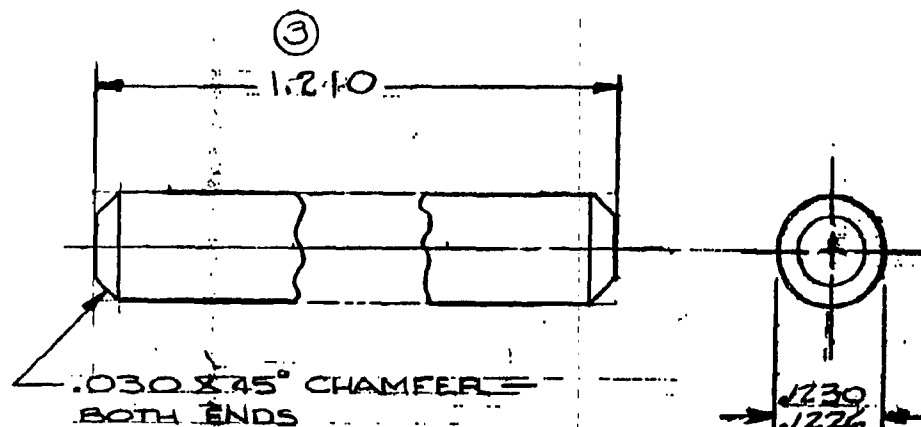


NUMBER A-15471		REMINGTON ARMS CO. INC. RESEARCH & DEV. DEPT.	
SCALE 5X	SUPERSEDES-REFERENCE		
TITLE PIN			
DES. BY DATE VL 6/30/61	DRN. BY DATE VL 12/28/61	CHK. BY DATE	APP. BY DATE VL 12/28/61
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	SEE
XP-100	TRIGGER BALANCE PIN	1	

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **H. CARBON STEEL** ①
HEAT TREAT **HARDEN & OIL** ①
HARDNESS **RcH 50-52** ①
COLOR **BLACK OXIDE** ④
② ~~TREAT AND COLOR TO BE DONE BY REMINGTON~~
⑥ HEAT TREAT AND COLOR TO BE
DONE BY REMINGTON.



⑥ PURCHASE BLANK # 13859

THIS DRAWING OR INFORMATION IS
PROPERTY OF REMINGTON-UMC, INC.

⑥	ADDED NOTE	11289	V B	12-8-80
5	XP-700	8563	E	12-29-70
4	ADD BLACK OXIDE	4972	H _L	10-9-62
3	1.035	4861	H _L	8-9-62
2	REMOVED NOTE	4800	H _L	6-18-62
1	18-20 C STEEL CYANIDE FILE HARD	A489	H _L	1-23-62
ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

①②

A-15471