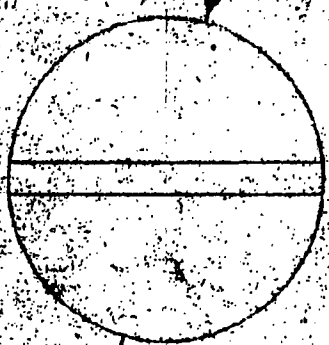


REMINGTON ARMS CO. INC.			
DESIGN & DEV. DEPT.			
SCALE	SUPERSEDED REFERENCE		
1/2" = 1"	A-15819 8/28/64		
SCREW			
DATE	CHK. BY	DATE	APP. BY
7/10/64		1/2 9/1/64	
REVISIONS FOR STOCKS RECORD			
QTY.	PART USE	QUAN.	REV.
100	FRONT GUARD SCREW	PL.	
100	FRONT GUARD SCREW	P.L.	
100	FRONT GUARD SCREW		

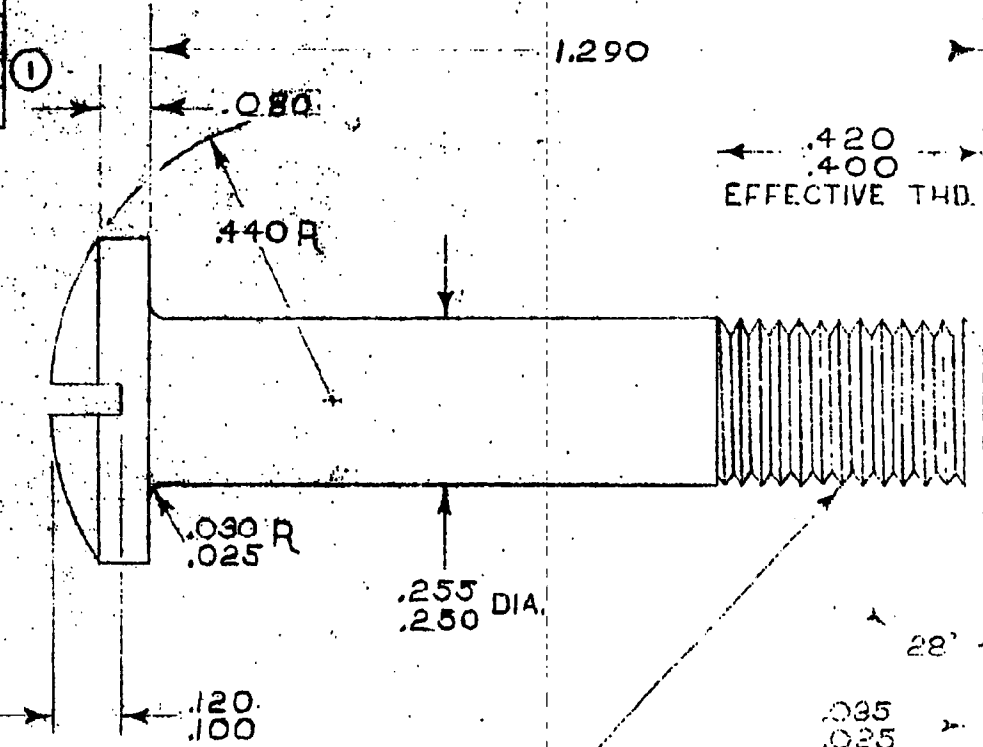
DO NOT SCALE THIS DRAWING! WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .003$
ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
ON ANGULAR DIMENSIONS $\pm .00430$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RECOMMENDED MATERIAL
108/20 PLAIN CARBON STEEL
CYANIDE HARDEN .002/.008 CASE
NITRE BLACK



4.90 DIA.

.040
.050



1/4-28-NF-2
.2500/.2438 MAJ. DIA.
.2268/.2237 PITCH DIA.

APPROVED	8442	1-11-70
DESIGNED	5651	7-25-64
DATE		