

DATE 12-13-72		BY 12-15-72		CHECKED BY 12/17/72	
TITLE EJECTOR					
PART NO. A-17017		QUANTITY 2:1		REFERENCE A-17017	
REVISIONS REMINGTON ARMS CO. INC. ILION RESEARCH DIV.					
MODEL	PART NO.	PART USE	SEE		
700		EJECTOR PL.			
100HAWK		"	"		
600		"	"		
40XCF		"	"		
760		"	"		
EXPORT		"	"		
XP-100		EJECTOR	"		
7LWT		"	"		

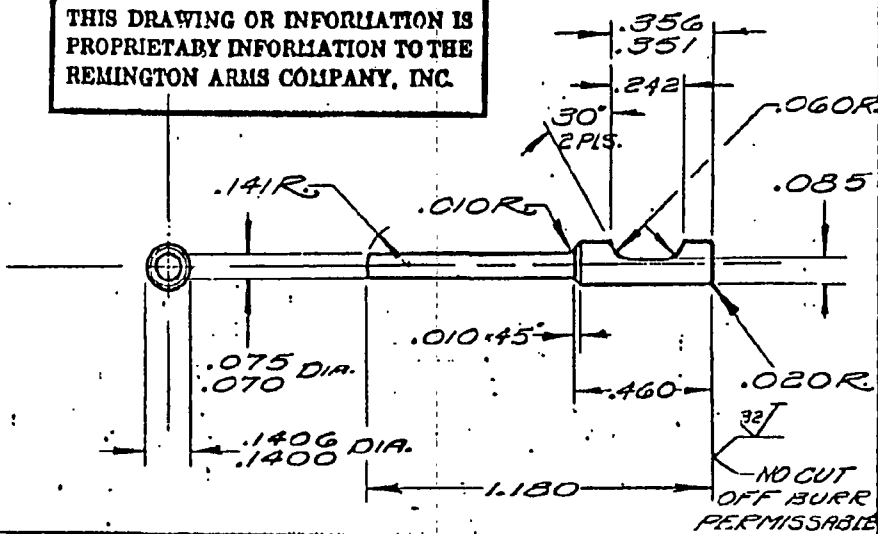
DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .111 — TOLERANCE $\pm$.015
2 PLACE .011 — TOLERANCE $\pm$.010
3 PLACE .0011 — TOLERANCE $\pm$.005
4 ON FRACTIONAL DIMENSIONS $\pm$ 1/64
5 ON ANGULAR DIMENSIONS $\pm$.00° - .10°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL **C-10.95 DRILL ROD**
HEAT TREAT **N5. NITRE DRAW**
HARDNESS **RC 50-55**
COLOR **NONE**
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON **12/17/72**

FOR BLANK DRAWING
SEE A-13974 (50)

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.



NOTE: MAX. ECCENTRICITY FOR
.075 DIA. : .1406 DIA. TO BE
.070 : .1400 DIA. TO BE
.003 (.006 T.I.R.)

REV	DATE	BY	CHK	REF	LY	DATE
51	ADD USE 7LWT	11667	DFB	12/8/72		
50	A-91602	11379	H	81		
15	ADDED	11204	V	31/80		
48	Revised & Redrawn	9310	DK	12/3/72		

ALTERATIONS

A-17017