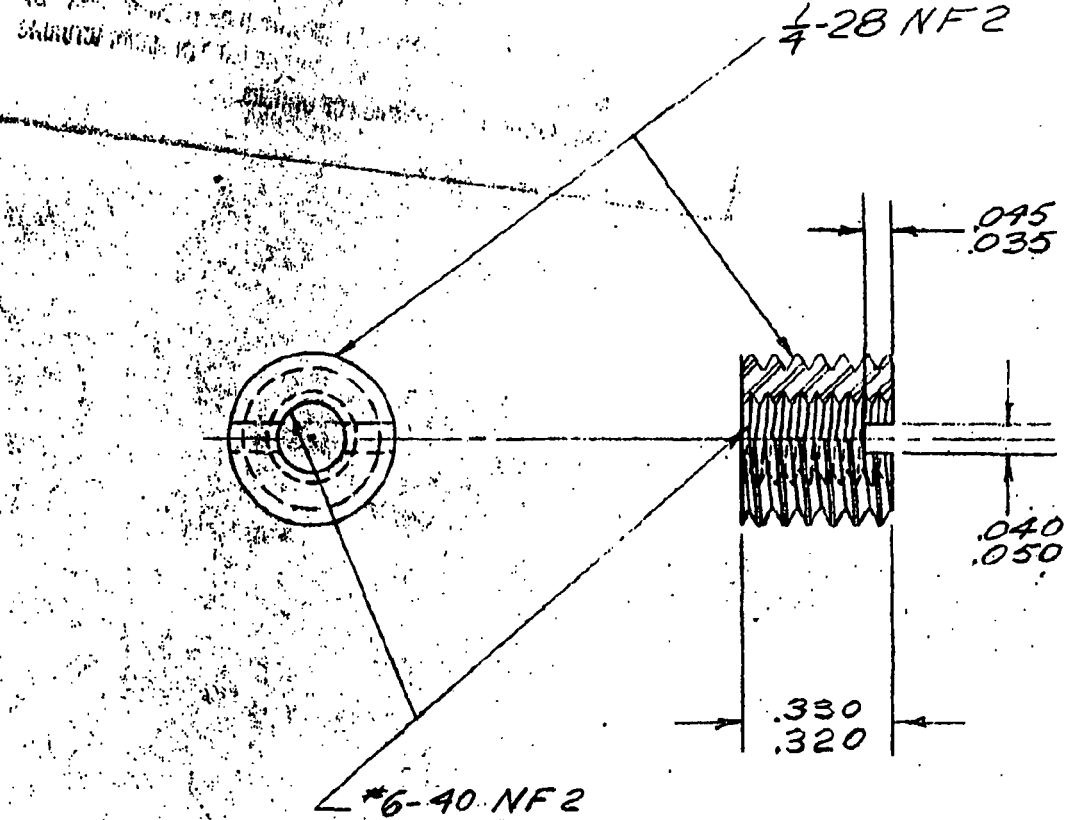


|                                            |                                         |                                        |              |
|--------------------------------------------|-----------------------------------------|----------------------------------------|--------------|
| NUMBER<br><b>A-18500X</b>                  |                                         | THE REMINGTON ARMS CO. INC.            |              |
| TECHNICAL DEPT. — ARMS DIV.                |                                         | SCALE<br><b>4X</b>                     |              |
| TITLE<br><b>SCREW</b>                      |                                         | APP. BY DATE                           |              |
| DES. BY DATE                               | DRN. BY DATE<br><b>HWY 8/26</b>         | IND. BY DATE                           | CHR. BY DATE |
| MATERIAL<br><b>08-20 PLAIN CARB. STEEL</b> | HEAT TREATMENT<br><b>.003-.006 CASE</b> | SURFACE TREATMENT<br><b>NITRE BLK.</b> |              |
| FOR DETAILS, SEE PROCESS RECORD            |                                         |                                        |              |
| MODEL<br><b>721</b>                        | PART USE<br><b>TRIG. SPRING SCREW</b>   | QUAN.                                  | LIST BY SEE  |

DO NOT SCALE THIS DRAWING; WORK TO FIGURES.  
UNLESS OTHERWISE NOTED, TOLERANCES  
ON DECIMAL DIMENSIONS ARE  $\pm .005$   
& ON FRACTIONAL DIMENSIONS  $\pm \frac{1}{64}$   
& ON ANGULAR DIMENSIONS  $\pm 00^{\circ}30'$   
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGH-  
NESS ACCEPTABLE, UNLESS OTHERWISE  
SPECIFIED, FINISH ROUGHNESS TO BE  
 $\frac{125}{\sqrt{R}}$  OR BETTER.



|      |     |           |    |      |
|------|-----|-----------|----|------|
|      |     |           |    |      |
|      |     |           |    |      |
|      |     |           |    |      |
|      |     |           |    |      |
| ALT. | WAS | REFERENCE | BY | DATE |

ALTERATIONS

TFA-3

**A-18500X**