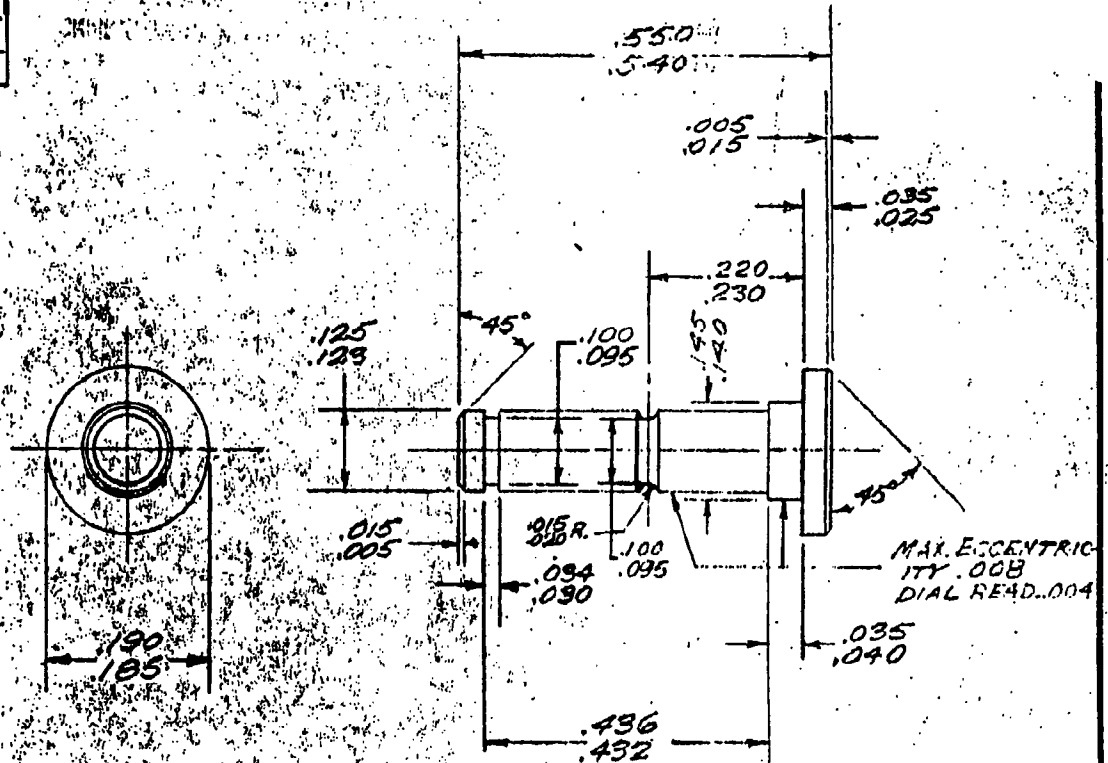


NUMBER A-18502X		THE REMINGTON ARMS CO. INC.	
TECHNICAL DEPT. — ARMS DIV.		SCALE 4X	
TITLE PIN		APP. BY DATE	
DES. BY DATE	ORN. BY DATE	IND. BY DATE	CHK. BY DATE
MATERIAL OS-120 PLAIN CARB. STEEL	HEAT TREATMENT .003 - .006 CASE	SURFACE TREATMENT NITRE BLK	
FOR DETAILS, SEE PROCESS RECORD			
MODEL	PART USE	QUAN.	LIST BY
	SAFETY PILOT PIN		SEE

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
 $125 \sqrt{V}$ OR BETTER.



ALT.	WAS	REFERENCE	BY	DATE
ALTERATIONS				

TFA-3

A-18502X