

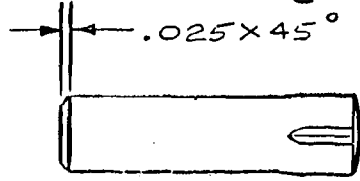
DES. BY DATE	OPN. BY DATE	CHK. BY DATE	APP. BY DATE
	V 3-28-80	F.G.H. 3-31-80	J.W.R. 3/31/80
TITLE PIN BLANK			
NUMBER	SCALE	SUPERSEDES	REFERENCE
A-91802			11194
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE	
700		EJECTOR PIN	
XP-100		" "	
788		" "	
40-E		" "	
MAG EXT. KIT M.E.		FRONT SWIVEL SCR PIN	
MAG 600		EJECTOR PIN	
1100		RETURN PLUNGER RET. PIN 2-20 GA	
3 P.S. 12 F.		RETURN PLUNGER RET. PIN 12 GA.	
1 ADDED USE		11848	R.T. 3684
ALT.	WAS	REF.	BY DATE
ALTERATIONS			

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) -- TOLERANCE $\pm .015$
2 PLACE (.01) -- TOLERANCE $\pm .010$
3 PLACE (.001) -- TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .00^\circ - .30^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL MFG STD
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DRIV-LCC PIN
TYPE "C"
NOMINAL DIA .078
EXPANDED DIA .085
LENGTH $\frac{3}{8} \pm .005$



FOR FINISH DRAWING
SEE A-17676

20816-V