

DES. BY DATE		ORN. BY DATE		CHK. BY DATE		APP. BY DATE	
		MDK 10/06/93		TPP 10/06/93			
TITLE RETAINING CLIP							
NUMBER A-98851				SCALE	SUPERSEDES	REFERENCE DCR #13080	
				REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			
MODEL	PART NO.	PART USE					
XP-100	98851	RETAINING CLIP					

DO NOT SCALE THIS DRAWING WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} - 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $125\sqrt{\text{ }}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL SPRING STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
~~HEAT TREAT AND COLOR TO BE DONE BY~~
~~REMINGTON~~

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

EXTERNAL RETAINING CLIP FOR 1/8" DIA. PIN
ORDER FROM: INDUSTRIAL RETAINING RING CO.
PART NO. 1000-12

OR

WALDES RETAINING RING CO.
PART NO. 5144-12

ALT.	WAS	REF.	BY	DATE	
ALTERATIONS					

CV FILENAME - RES.XP100.A98851.RETAINING-CLIP.MDK

A-98851