

THIS DRAWING OR INFORMATION IS  
PROPRIETARY INFORMATION TO THE  
REMINGTON ARMS COMPANY, INC.

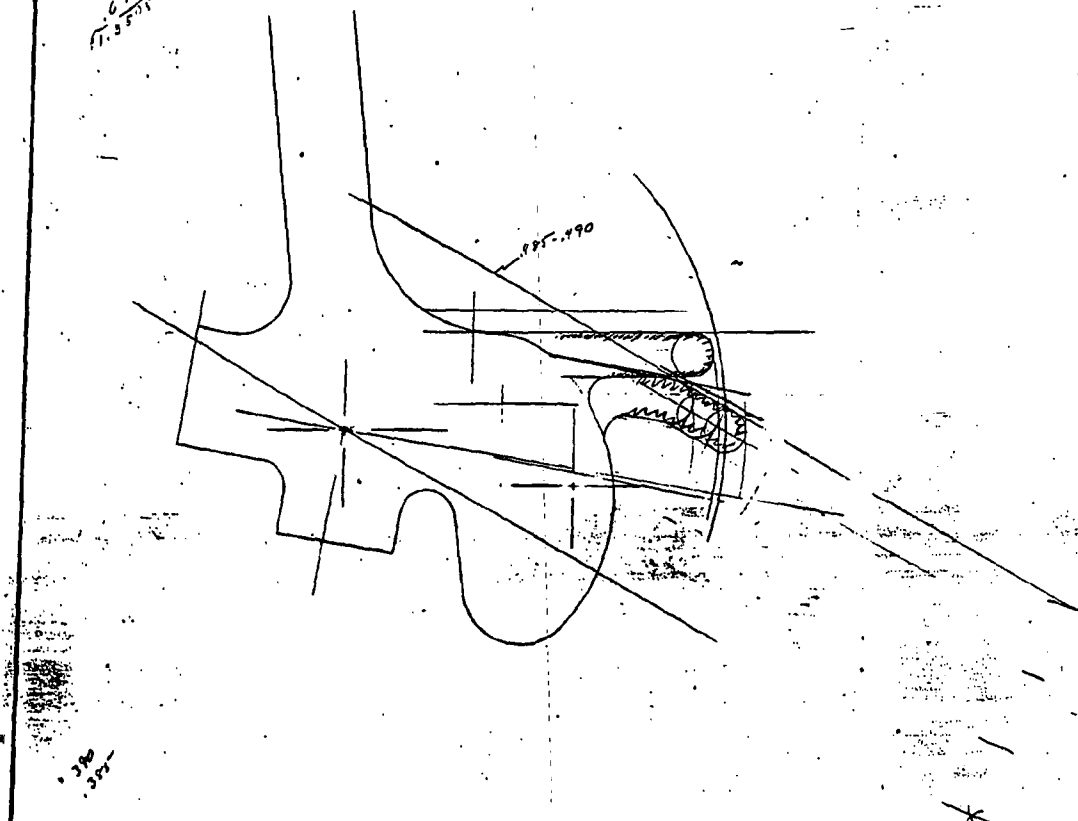
DO NOT SCALE THIS DRAWING: WORK TO FIGURES  
UNLESS OTHERWISE NOTED.  
TOLERANCES ON DECIMAL DIMENSIONS ARE:  
1 PLACE (.1) — TOLERANCE  $\pm .015$   
2 PLACE (.01) — TOLERANCE  $\pm .010$   
3 PLACE (.001) — TOLERANCE  $\pm .005$   
4 ON FRACTIONAL DIMENSIONS  $\pm 1/16$   
5 ON ANGULAR DIMENSIONS  $\pm 30'$  —  $90'$   
FINISHES ARE DESIGNATED BY ROOT MEAN  
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS  
VALUES AND ARE THE MAXIMUM ROUGHNESS  
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.  
FINISH ROUGHNESS TO BE  $125$  OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL \_\_\_\_\_  
HEAT TREAT \_\_\_\_\_  
HARDNESS \_\_\_\_\_  
COLOR \_\_\_\_\_  
HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON

ALTERATIONS

| ALT. | WAS | REP. | BY | DATE |
|------|-----|------|----|------|
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|              |              |                                                |              |           |  |
|--------------|--------------|------------------------------------------------|--------------|-----------|--|
| MODEL        |              | PART NO.                                       |              | PART USE  |  |
| DES. BY DATE | DRN. BY DATE | CHK. BY DATE                                   | APP. BY DATE |           |  |
| TITLE        |              |                                                |              |           |  |
| NUMBER       |              | SCALE                                          | SUPERSEDES   | REFERENCE |  |
| 5-           |              | REMINGTON ARMS CO. INC.<br>ILION RESEARCH DIV. |              |           |  |