

إِسْمَاعِيلُ بْنُ عَبْدِ اللَّهِ بْنِ أَبِي بَكْرٍ

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .010$
2 PLACE (.01) — TOLERANCE $\pm .005$
3 PLACE (.001) — TOLERANCE $\pm .0005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/16$
5 ON ANGULAR DIMENSIONS $\pm .00^\circ$ — 30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{160}$ OR BETTER.

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____

HEAT TREAT AND COLOR TO BE DONE BY

REMINGTON

ALTÉRATIONS

[illegible]

305/312
1542
2 3085

570 ±.007

1035 5.00

075.00

$$\begin{array}{r} 1.428 \pm .001 \\ .156 \\ \hline 1.241 \end{array}$$
$$\begin{array}{r} 5.45 \\ 1.59 \\ \hline 3.86 \end{array}$$

275
215
60

$$\begin{array}{r} 800 \\ 275 \\ \hline 525 \end{array}$$
[illegible]

REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

FORM TFD 302, 2/78 U.S.G. 12 JUL 78

M-700
Bowling
Spring

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

KINZER V. REMINGTON

R2522615

MODEL	PART NO.	PART USE		SEE
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE	
TITLE				
NUMBER	SCALE	SUPERSEDES	REFERENCE	
B-	REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

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KINZER V. REMINGTON

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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .013$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/164$
4 ON ANGULAR DIMENSIONS $\pm 05''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R. M. S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 1.25 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE

MODEL		PART NO		PART USE	
DES. BY DATE	GRN. BY DATE	CHG. BY DATE	APP. BY DATE	TITLE	
NUMBER		SCALE	SUPERSEDES	REFERENCE	
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R2522618

FORM 170 REV. 1-70 ~~1-1-1~~ 1-2-70

15074

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DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 30''-10'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 1.25 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS				
ALT.	WAS	REF.	BY	DATE

MODEL PART NO. PART USE
DES. BY DATE DRN. BY DATE CHK. BY DATE APP. DATE
TITLE
NUM. IN SCALE SUPERSEDES REFERENCE
B- REMINGTON ARMS CO. INC.
ILION RESEARCH DIV.

FORM TFB REV. 2/80 H.N.S. 10 1153