

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

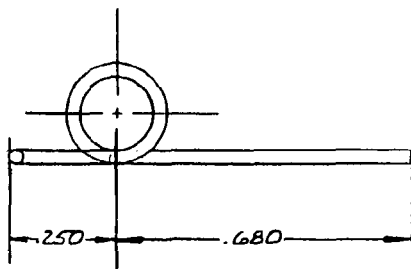
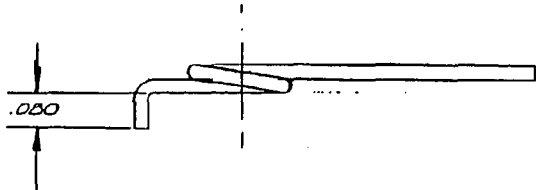
DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE () — TOLERANCE ± .015
2 PLACE () — TOLERANCE ± .010
3 PLACE () — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± .00° - .30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL MUSIC WIRE
HEAT TREAT STRESS RELIEVE
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REP.	BY	DATE



SPECIFICATIONS:

WIRE DIA. — .030
MEAN DIA. — .196
I. DIA. — .160
NO. OF ACTIVE COILS — 1
WIND — L.H.

MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE BOLT LOCK SPRING			
NUMBER B-	SCALE	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			