

NOTE
 .700-.703 DIA. TO BE STRAIGHT WITHIN .015 TIR END TO END

.700-.703 DIA. - THRU C'BORE - .998-1.003 DIA. TO 1.149-1.151 DEEP

DO NOT SCALE THIS DRAWING: WORK TO FIGURES UNLESS OTHERWISE NOTED.
 TOLERANCES ON DECIMAL DIMENSIONS ARE:
 1 PLACE (.1) - TOLERANCE ± .015
 2 PLACE (.01) - TOLERANCE ± .010
 3 PLACE (.001) - TOLERANCE ± .005
 4 ON FRACTIONAL DIMENSIONS ± 1/64
 5 ON ANGULAR DIMENSIONS ± 00' - 30'
 FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
 FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
 MATERIAL 4137 or 4140
 HEAT TREAT _____
 HARDNESS _____
 COLOR _____
 HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

ALTERATIONS				
ALT	WAS	REF.	BY	DATE

BLANK LENGTH			
LONG ACTION	9.850		
SHORT ACTION	9.000		

RECEIVER BLANK			
MODEL	PART NO.	PART USE	SEE
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE RECEIVER - MAT'L. SHAPE			
NUMBER B-	SCALE 2X	SUPERSEDES	REFERENCE
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			