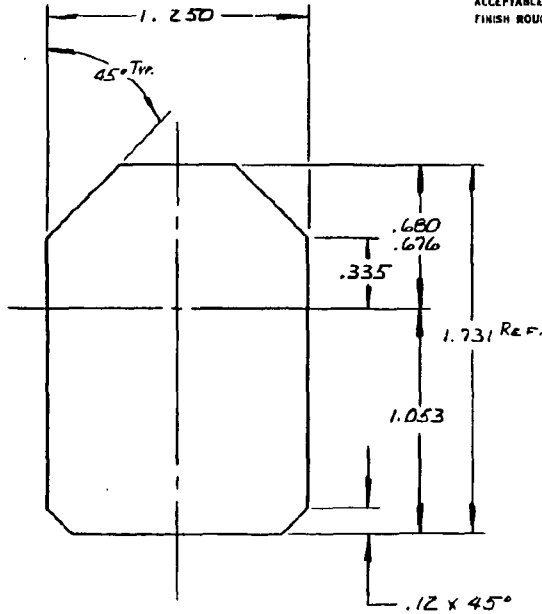


THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.



DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm .1184$
5 ON ANGULAR DIMENSIONS $\pm 30'' - 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 4137 OR 4140
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT	WAR	REP	BY	DATE

BLANK LENGTH

LONG ACTION	9.785
SHORT ACTION	8.935

MODEL		PART NO.		PART USE	
DES. BY DATE	DRW. BY DATE	CHK. BY DATE	APP. BY DATE		
TITLE RECEIVER - MAT'L. SHAPE					
NUMBER B-		SCALE 2X	SUPERSEDES	REFERENCE	
REMINGTON ARMS CO. INC. ILION RESEARCH DIV					