

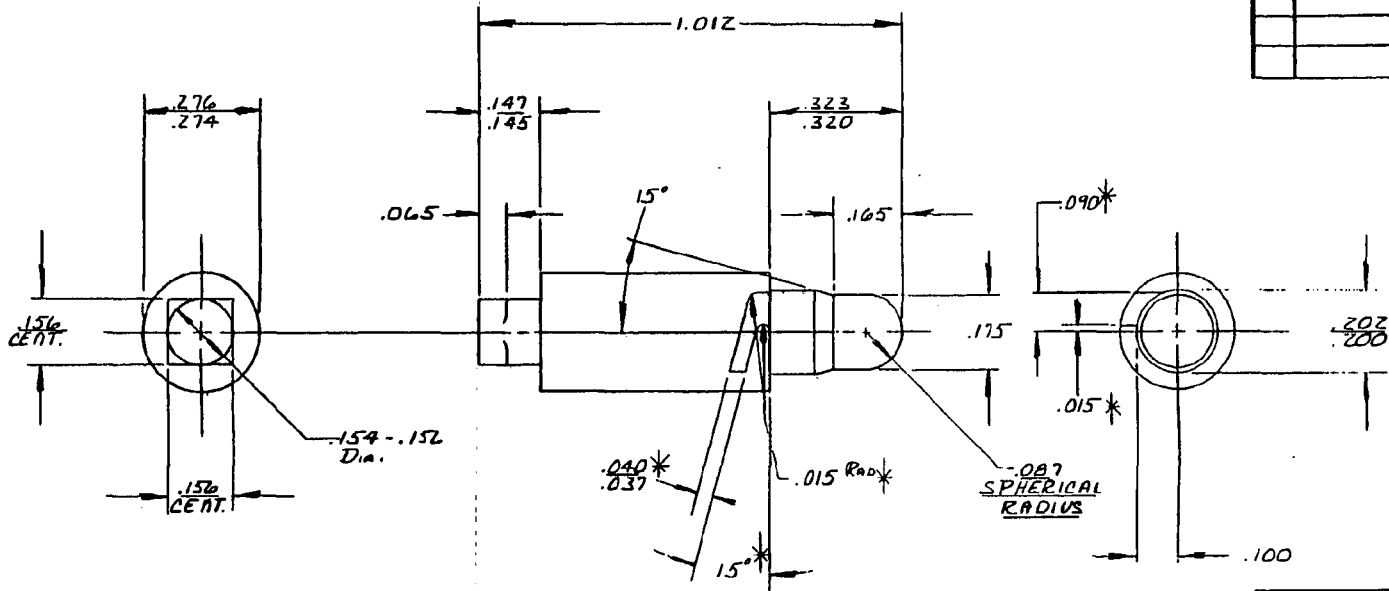
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .00^\circ - .30^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 15° OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL DEL RIN
HEAT TREAT _____
HARDNESS _____
COLOR BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT	WAR	REF.	BY	DATE



NOTE
DIMENSIONS MARKED WITH *
DEPTH TO BE TO .200-.202
DIM.
ALL CORNERS TO HAVE .010-.005 RAD.

ACF		PART NO.		PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE		
F. MARTIN	12-1-82				
TITLE <u>SPRING RETAINER</u>					
NUMBER	SCALE	SUPERVISOR	REFERENCE		
B-	4X				
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.					