

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

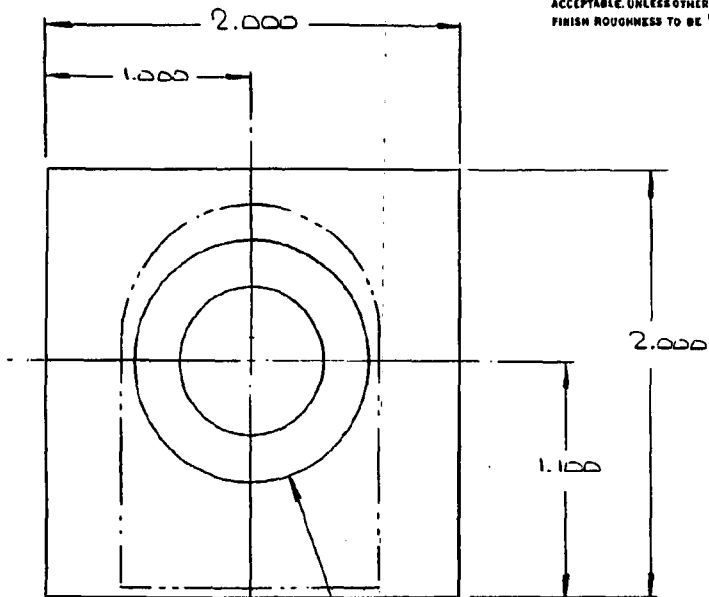
DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/16$
8 ON ANGULAR DIMENSIONS $\pm .00^\circ$ — 20°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $1/8$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 4157 or 4145
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT	WAR	REF	BY	DATE



NOTE:

.700-.703 DIA TO BE
STRAIGHT W/U .015 T.I.R.
END TO END

.700-.703 DIA THRU -
.998-1.003 DIA. C'BORE TO
1.149-1.151 DEPTH

BLANK LENGTH

LONG ACTION	8.970
SHORT ACTION	8.120

NEAR		RECEIVER BLANK	
MODEL	PART NO	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
S. 12.12.15			
TITLE BLANK - MATL. SHAPE			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-EXP1427	2X		
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			