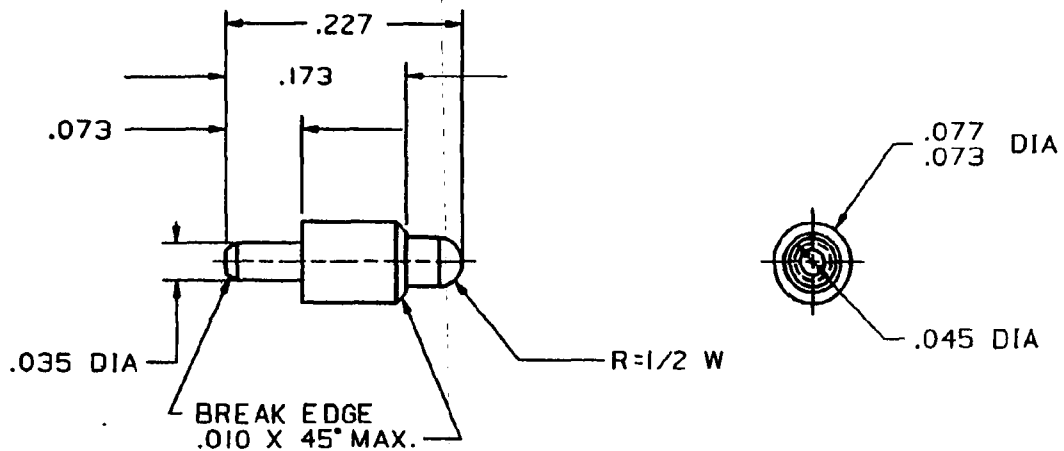


R2522641

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED
TOLERANCES DESIGNATED DIMENSIONS ARE:
1 PLACE .LD - TOLERANCE $\pm .015$
2 PLACE .LOH - TOLERANCE $\pm .010$
3 PLACE .LOOH - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
4 ON ANGULAR DIMENSIONS $\pm .0030^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH SURFACE
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

MATERIAL B-1112
HEAT TREAT .008-.012 CASE
HARDNESS FILE HARD
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

[illegible]

NBAR		BOLT LOCK DETENT PLUNGER	
MODEL	PART NO.	PART USE	
DES. BY DATE	ENR. BY DATE	CHK. BY DATE	APP. BY DATE
TJP 10-86	EAK-10-28-86		
TITLE PLUNGER			
NUMBER	SCALE 1:10	SUPERSEDES	REWORKED
B-EXPI645		REMINGTON ARMS CO. INC. RICE RESEARCH DIV.	

CV FILENAME - RES.NBAR.EXP-DETENT-PLUNGER.EAX