

R2522644

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE : .1 - TOLERANCE $\pm$.05
2 PLACE : .01 - TOLERANCE $\pm$.010
3 PLACE : .001 - TOLERANCE $\pm$.005

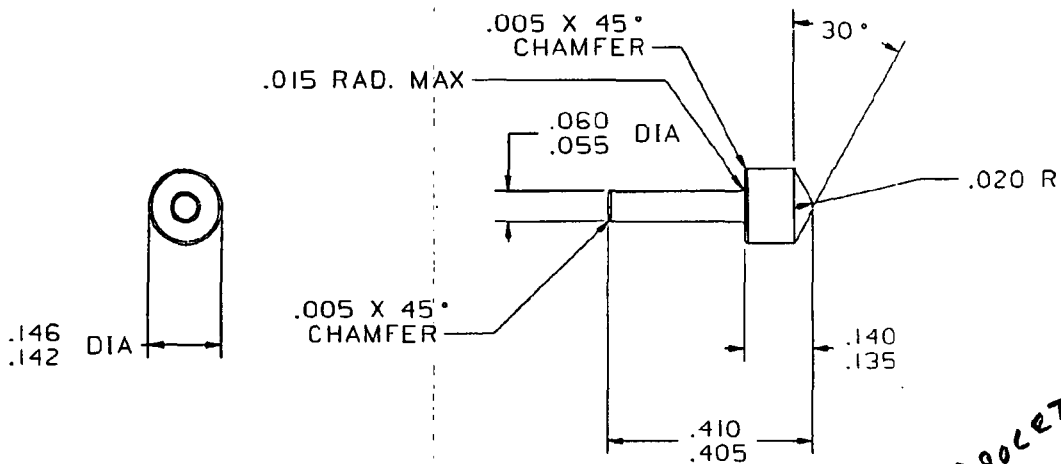
ON FRACTIONAL DIMENSIONS $\pm$.005
ON ANGULAR DIMENSIONS $\pm$.03°

FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE. UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS IS $\sqrt{125}$ ON BUTTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL B 1112
HEAT TREAT 008 .012 CASE
HARDNESS FILE
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

OBSCURE

700				
MODEL	PART NO.	PART USE		
WTS. BY DATE	DRS. BY DATE	CHG. BY DATE	APP. BY DATE	
GDB 9-19-79				
TITLE				
TRIGGER BLOCK PLUNGER				
NUMB	SCALE 10X	SUPP. REQ'D	REF. REQ'D	
B-2633		REMINGTON ARMS CO. INC. ILION RESEARCH DIV		