

DE961-B

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .015
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/100
5 ON ANGULAR DIMENSIONS ± 30°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 150 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL SEE BELOW
HEAT TREAT 7.1 MIN DENSITY
HARDNESS
COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON 11-30-89

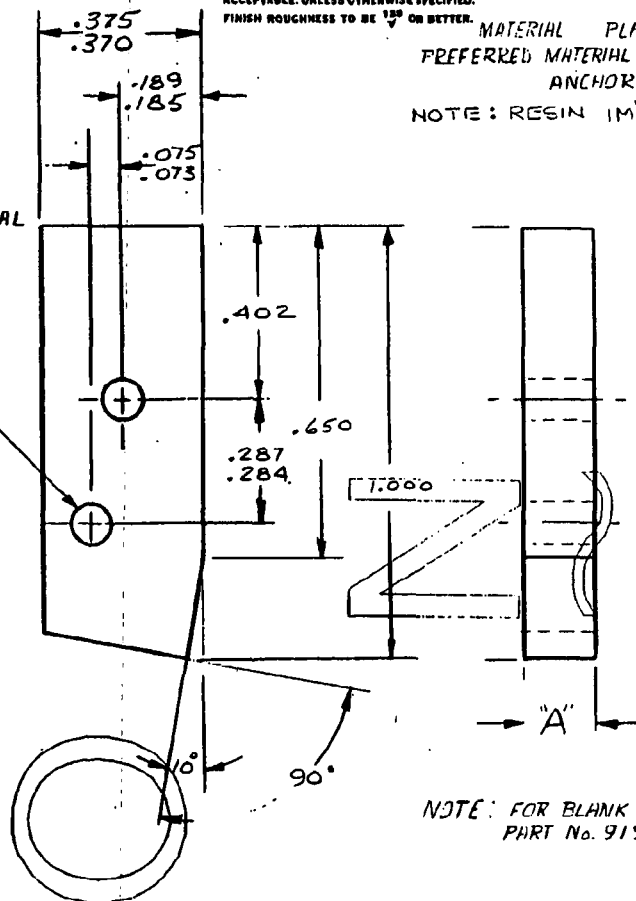
MATERIAL PLAIN IRON POWDER
PREFERRED MATERIAL HOEGANUES 1000B
ANCHOR STEEL

NOTE: RESIN IMPREGNATE

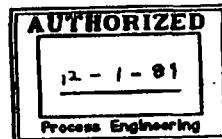
NOTE: MINIMUM RADIUS EXTERNAL
CORNERS .030" MIN.

.0985 DIA THRU
.0965 DIA THRU
2 HOLES

	DIM. "A"
BLANK DIM.	.182 / .178
FINISH DIM.	.176 / .174



ALTERATIONS				
ALT.	MAN	REF.	BY	DATE
15	REVISED	REDRAWN	12490	11/30/89



74WT	TRIG HOUSING FRONT SPACER		
MOHAWK	TRIGGER HOUSING		
600	FRONT SPACER		
700			
VAR			
700			
BDL			
700			
ADL			
40XCF			
40XB	TRIGGER HOUSING FRONT SPACER		
MODEL	PART NO	PART USE	
DES. BY DATE	ORN. BY DATE	CHK. BY DATE	APP. BY DATE
V. 4	5-80	HART	3/6 4/10/80
TITLE SPACER, FRONT			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-14630	4X		
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

FORM 179 REV. 471 11-30-89