

1E761-B

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .015
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± 30' - 30"
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL SEE BELOW

HEAT TREAT 7.1 MIN. DENSITY

HARDNESS 7.1 MIN. DENSITY

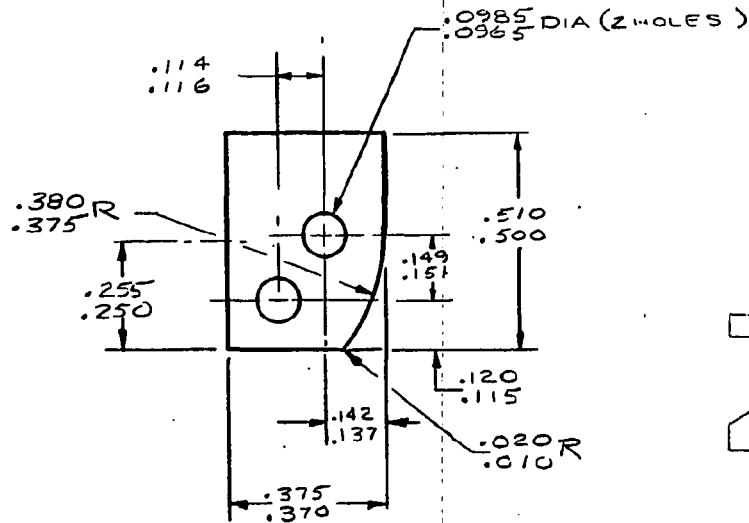
COLOR REMINGTON 7.1 MIN. DENSITY

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON 7.1 MIN. DENSITY

MATERIAL: PLAIN IRON POWDER
PREFERRED MATERIAL HEGANAE 1000B
ANCHOR STEEL

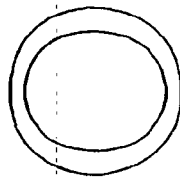
NOTE:
RESIN IMPREGNATE

NOTE: MINIMUM RADIUS EXTERNAL
CORNERS .030" MIN.

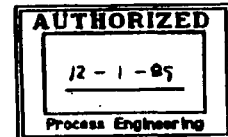


NOTE: FOR BLANK ORDER
PART No. 91924

	DIM "A"
BLANK DIM.	.182 / .178
FINISH DIM.	.176 / .174



ALT.	WAS	REF	BY	DATE
19	REVISED & REDRAWN	12490	R ₂	11/30/87



7LWT		TRIGGER HOUSING
600		SPACER, REAR
782		TRIGGER HOUSING
VIA		SPACER, REAR
720		
ALL		
40XCF		
40XB		TRIGGER HOUSING
		SPACER, REAR
MODEL	PART NO	PART USE
DES. BY DATE	DRN. BY DATE	CHK. BY DATE
U 4 1-80	NARY	4-17-80
		APPROV. BY DATE
		WJB 2/8/80
TITLE		SPACER, REAR
NUMBER	SCALE	SUPERSEDED
B-14631	4X	
		REFERENCE
		REMINGTON ARMS CO. INC.
		ILION RESEARCH DIV.

FORM 170 REV. 477 4-8-80

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