

B-14632

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $1\frac{1}{2}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

⑥ MATERIAL .05% .12 CARBON STEEL

HEAT TREAT

HARDNESS

COLOR

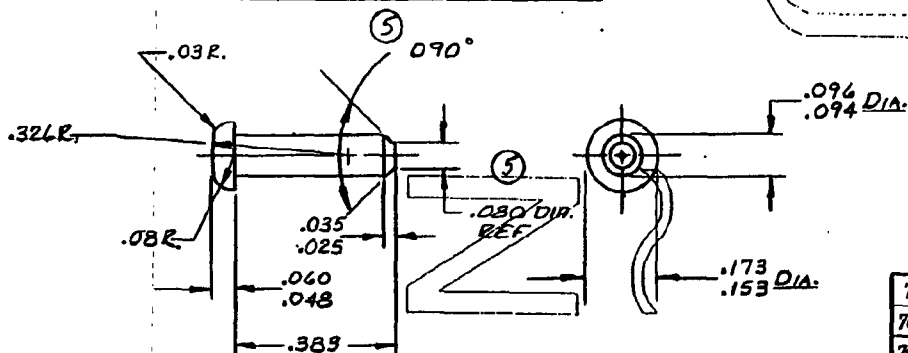
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON *JS 2/22/00*

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
4	REVISED/REDRAWN W/ A-14632	1210	H.P.	9/11/87
5	REVISED DIM. TO MIN SPEC	1205	H.P.	2/21/87
6	WAS "STEEL" TO .05-12 CARBON STEEL	12518	H.P.	3/6/90

NOTE:

ALL RADII ARE APPROXIMATE



RIVET: AMERICAN STANDARD SMALL SOLID
TYPE: PAN HEAD

7LWT	14632	TRIGGER HOUSING RIVET
700YAR	14632	TRIGGER HOUSING RIVET
700BDL	14632	TRIGGER HOUSING RIVET
700ADL	14632	TRIGGER HOUSING RIVET
40XCF	14632	TRIGGER HOUSING RIVET
40XP	14632	TRIGGER HOUSING RIVET
MODEL	PART NO	PART USE
DES. BY DATE	DRN. BY DATE	CHR. BY DATE
	W.R. 2-11-87	
TITLE		
RIVET		
NUMBER	SCALE	SUPERSEDED
B-14632	4 X	A-14632
		REV 3
REMINGTON ARMS CO. INC.		
ILION RESEARCH DIV.		