

[illegible]

B-15432

**THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.**

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE ±.005
& ON FRACTIONAL DIMENSIONS = 1/64
& ON ANGULAR DIMENSIONS = 0°-30'

FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
1/8" OR BETTER.

ALTERATIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	R	9-11-7
3	.015-.020	11233	N	7-9-8
4	REMOVED USAGE MINI 660 + 660	"	N	7-9-8
5	XP-700	"	S	7-10-8
6	REMOVED HEAT TREAT AND COIL & USE	"	S	7-10-8
7	ADDED SURFACE DENT RMB 81 "DIME 0310"	12089	A	4/1/86

XP-100

RECOMMENDED MATERIALS AND HEAT TREAT

MATERIAL: *Al-Si 2.0%*

HATCHWORK: *Use 660*

HEAT TREAT: *T6*

DRAWN BY DATE: *10/11/6*

CHECKED BY DATE: *10/11/6*

APPROVED BY DATE: *10/11/6*

REVISIONS:

NO.	DESCRIPTION	DATE
1	AS SHOWN	10/11/6

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ALTERATIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	R	9-11-7
3	.015-.020	11233	N	7-9-8
4	REMOVED USAGE MINI 660 + 660	"	N	7-9-8
5	XP-700	"	S	7-10-8
6	REMOVED HEAT TREAT AND COIL & USE	"	S	7-10-8
7	ADDED SURFACE DENT RMB 83 "DIME SIZE"	12089	A	4/1/86

XP-100

RECOMMENDED MATERIALS AND HEAT TREAT

MATERIAL: *Al-Si 2.0%*

HATCHWORK: *Use 660*

HEAT TREAT: *T6*

DRAWN BY DATE: *10/11/6*

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 SPECIFIED, FINISH ROUGHNESS TO BE
 125 OR BETTER.

ALTERATIONS				
LET.	WAS	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	RC	9-11-7
3	.015-.020	11233	AL	7-9-8
4	REMOVED USAGE MINI 660-660	"	AL	7-9-8
5	XP-700	"	SA	7-10-8
6	REMOVED MEAT	"	SA	7-10-8
7	REMOVED MEAT ADD 803 JUNE 1989	"	SA	7-10-8

XP-100				
DATE	DESIGN	REVISION	DATE	REVISION
10/11/6	E	1	10/11/6	1
9-11-7	RC	2	9-11-7	2
7-9-8	AL	3	7-9-8	3
7-9-8	AL	4	7-9-8	4
7-10-8	SA	5	7-10-8	5
7-10-8	SA	6	7-10-8	6
7-10-8	SA	7	7-10-8	7

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ALTERATIONS				
LET.	WAS	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	RC	9-11-7
3	.015-.020	11233	AL	7-9-8
4	REMOVED USAGE MINI 660-660	"	AL	7-9-8
5	XP-700	"	SA	7-10-8
6	REMOVED MEAT	"	SA	7-10-8
7	REMOVED MEAT ADD 803 JUNE 1989	"	SA	7-10-8

XP-100				
DATE	DESIGN	REVISION	DATE	REVISION
10/11/6	E	1	10/11/6	1
9-11-7	RC	2	9-11-7	2
7-9-8	AL	3	7-9-8	3
7-9-8	AL	4	7-9-8	4
7-10-8	SA	5	7-10-8	5
7-10-8	SA	6	7-10-8	6
7-10-8	SA	7	7-10-8	7

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ALTERATIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	R	9-11-7
3	.015-.020	11233	A	7-9-8
4	REMOVED USAGE MINI 660 + 660	"	A	7-9-8
5	XP-700	"	S	7-10-8
6	REMOVED HEAT TREAT AND COIL & USE	"	S	7-10-8
7	ADDED SURFACE DENT RMB 83 "DIME DENT"	12089	A	4/1/86

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ALTERATIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCHWORK USE 660	8444	R	9-11-7
3	.015-.020	11233	H	7-9-8
4	REMOVED USAGE MINI 660 + 660	"	H	7-9-8
5	XP-700	"	S	7-10-8
6	REMOVED HEAT TREAT AND COIL & USE	"	S	7-10-8
7	ADDED SURFACE DENT RMB 81 "DIME 0310"	12089	A	4/1/86

XP-100

RECOMMENDED MATERIALS AND HEAT TREAT

MATERIAL: *Al-Si 2.0%*

HEAT TREAT: *T6*

DRAWN BY DATE: *10/11/6*

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ALTERATIONS				
LET.	WAR	REFERENCE	BY	DATE
1	ADD USE 660	6664	E	10/11/6
2	ADD HATCH USE 600	8444	6	9-11-7
3	.015-.020	11233	6	7-9-8
4	REMOVED USAGE MIN 600 $\pm$ 660	"	6	7-9-8
5	XP-700	"	6	7-10-8
6	REMOVED HEAT TREAT AND COIL & USE	"	6	7-10-8
7	ADDED SURFACE DENT RMS 63 1/2 DIA 0.0001	12089	6	11/86

XP-100				
DATE	DESIGN	REVISION	DATE	REVISION
10/11/6	1	1	10/11/6	1
9-11-7	2	2	9-11-7	2
7-9-8	3	3	7-9-8	3
7-9-8	4	4	7-9-8	4
7-10-8	5	5	7-10-8	5
7-10-8	6	6	7-10-8	6
11/86	7	7	11/86	7

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