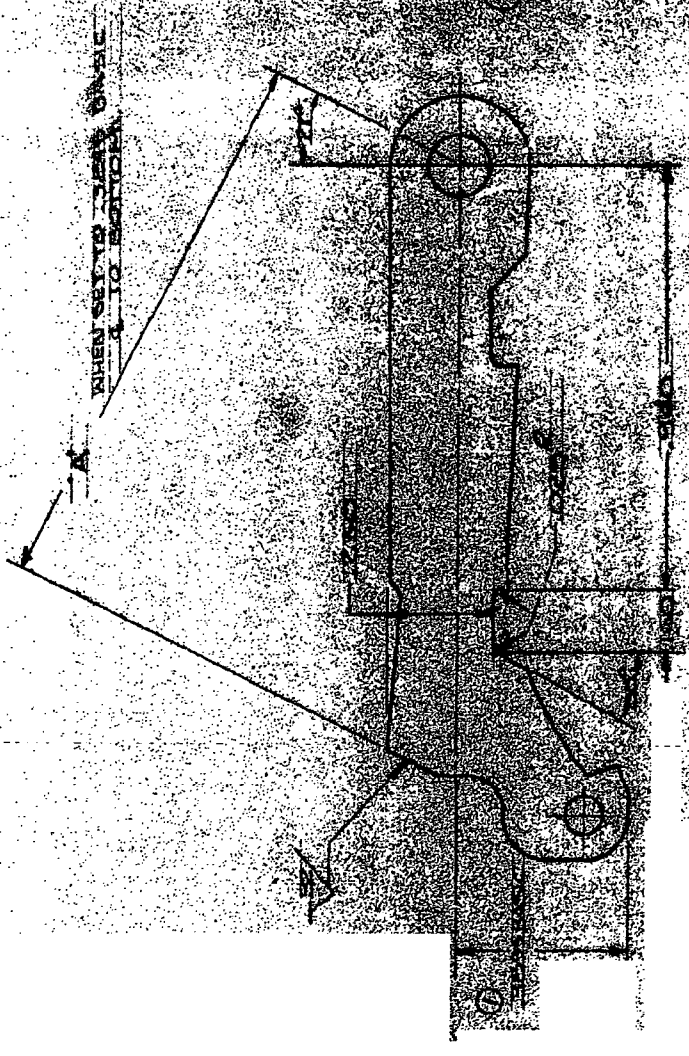


ALTERATIONS			
REV.	WAS	REVISION	DATE
1	3845	6504	12-14

DO NOT SCALE THIS DRAWING. WORK TO FIGURES UNLESS OTHERWISE NOTED. TOLERANCES ON DECIMAL DIMENSIONS ARE $\pm .005$ & ON FRACTIONAL DIMENSIONS $\pm .01$ & ON ANGULAR DIMENSIONS $\pm .001$ FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) BEING INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ALLOWED UNLESS OTHERWISE SPECIFIED. FINISH REFINISHES TO BE 1/2 OR BETTER.

DIM.	BEFORE HEAT TR.	AFTER HEAT TR.
A	1.1255	1.1260



DATE	12-14-65
BY	6504