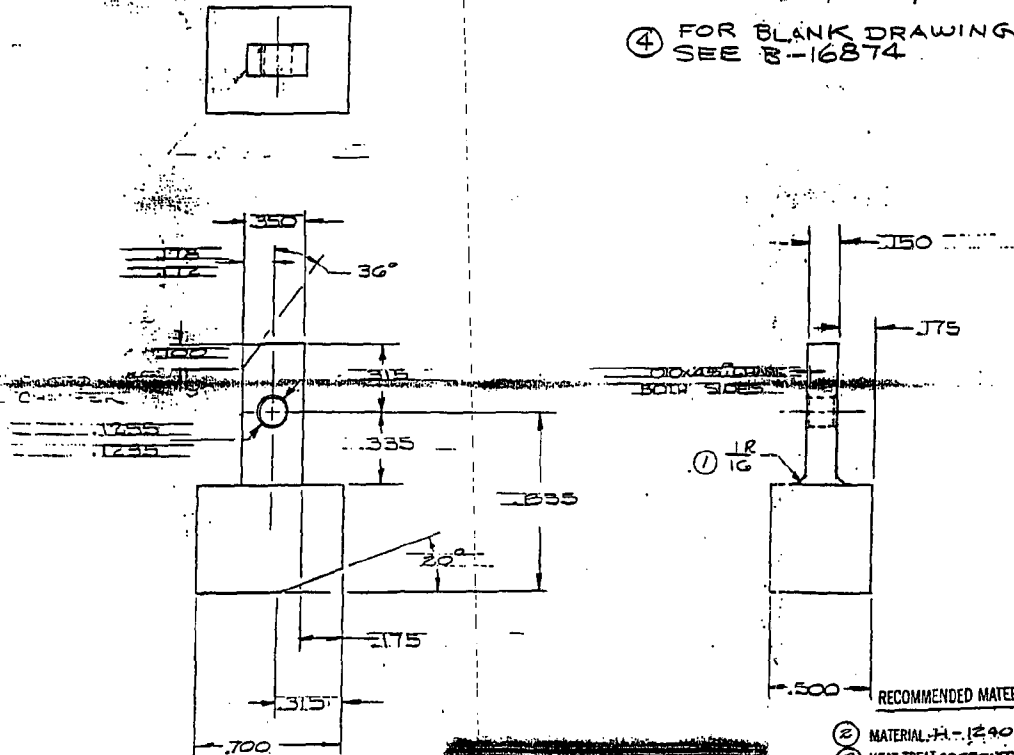


DO NOT SCALE THIS DRAWING
UNLESS OTHERWISE SPECIFIED
ON DECIMAL DIMENSIONS
ON FRACTIONAL DIMENSIONS
ON ANGULAR DIMENSIONS
FINISHES ARE DESIGNATED BY A
SQUARE (R.M.S.) MICRO INCH
VALUES AND ARE THE MAXIMUM
NECESSARY ACCEPTABLE UNLESS
OTHERWISE SPECIFIED. FINISH
ROUGHNESS TO BE
150 OR BETTER.

LOC.	REVISION	DATE	BY
1	ADDED		
2			
3			
4	ADDED		

④ FOR BLANK DRAWING
SEE B-16874



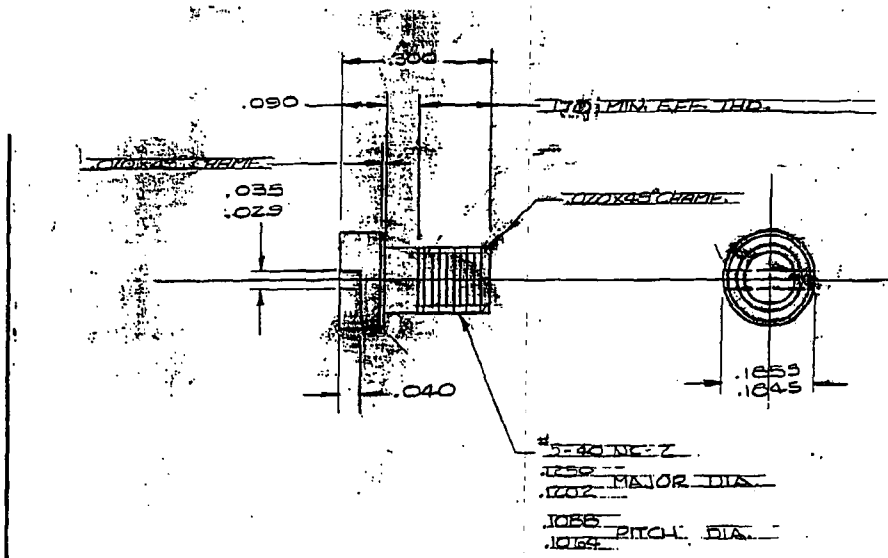
RECOMMENDED MATERIAL AND HEAT TREAT

- ② MATERIAL H-1290 R.M.
- ③ HEAT TREAT 680-700 F. 15 MIN.
- HARDNESS 21-22
- COLOR Black Oxide
- HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

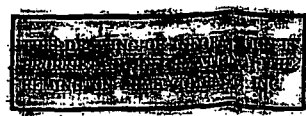
XP-100

MODEL				PART USE		QUAN.	REV.
DES'D BY DATE	DRAWN BY DATE	CHECK BY DATE	APPR. BY DATE				
	W 9/16/61		W 11/6/62				
TITLE							
BALANCE							
NUMBER		SCALE		SUPERSEDED-REFERENCE			
B-15470		2X					
REMINGTON ARMS CO. INC.							
RESEARCH & DEV. DEPT.							

7754 REV. 2



① FOR BLANK DRAWING
SEE B-16506



RECOMMENDED MATERIAL AND HEAT TREAT
 MATERIAL: SAE 4140 S. Steel
 HEAT TREAT: Cyanide
 HARDNESS: 40-45 Rc
 COLOR: Blk. Black
 HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

REF. 100-1219-4015106-2000			
MODEL	PART USE	QTY.	SEE
DEPT. BY DATE	DRAWN BY DATE	CHECK BY DATE	APPR. BY DATE
	12/1/61		12/1/62
TITLE			
SCREW			
NUMBER	SCALE	SUPERSEDES-REFERENCE	
B-15474	SC		
REMINGTON ARMS CO. INC.			
RESEARCH & DEV. DEPT.			

BOL 004752

TPH-1 REV. 2