

97891-8

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATION

ALT.	WAS	REF.	BY	DATE

PART NAME	PART NO.
TRIGGER HOUSING	14026
SEAR	14503
SEAR PIN	24477
TRIGGER	14033
TRIGGER PIN	14031
BOLT STOP	14246
BOLT STOP SPRING	14024
HOUSING LOCK SCREW	14027

REVISED & REDRAWN
DCR # 11363
4-7-81

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

XP-100	TRIGGER HOUSING ASSY		
MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	B 5-28-80	FGW 5-29-80	JWB 5/29/80
TITLE ASSEMBLY			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-16876	—		17204
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			