

8-1-1

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$,
& ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $1/32$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE

PART NAME	PART NO
SEAR HOUSING	15452
SEAR BLOCK STOP SCREW	17053

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

XP-100		SEAR HOUSING SUB-ASSEMBLY
MODEL	PART NO.	PART USE
DES. BY DATE	DRN. BY DATE	CHK. BY DATE
	Y 5-28-80	FGH 5-29-80
		UWB 5/29/80
TITLE		
		ASSEMBLY
NUMBER		
B-16925		
SCALE	SUPERSEDED	REFERENCE
		DCR 11/20/84
		REMINGTON ARMS CO. INC.
		ILION RESEARCH DIV.