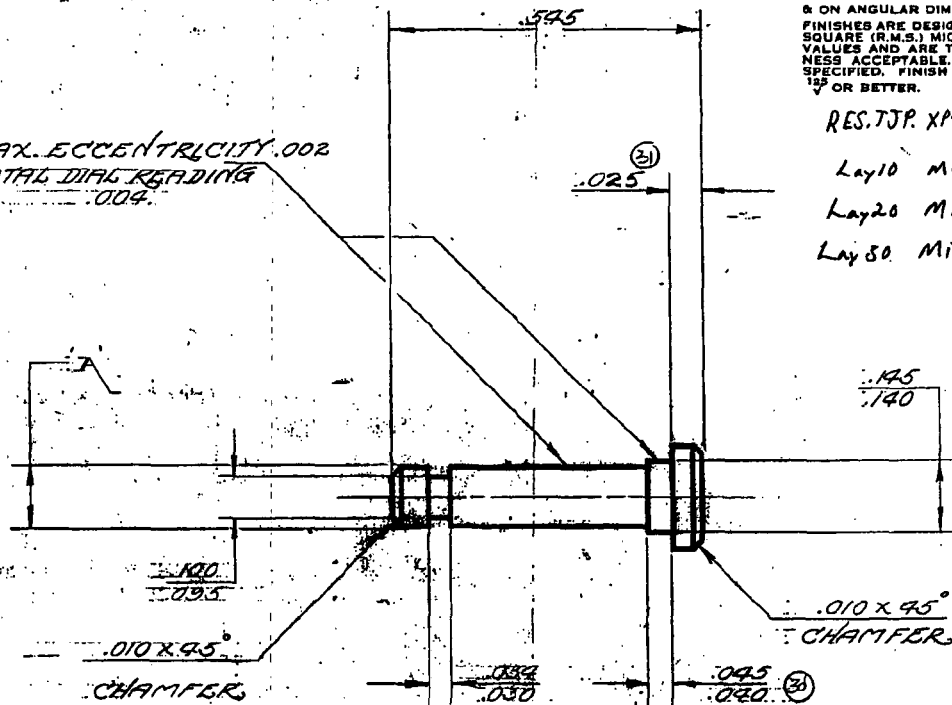


MAX. ECCENTRICITY .002
TOTAL DIA. READING
.004



DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
& ON ANGULAR DIMENSIONS $\pm .00^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

RES. TJP. XP-100. SAFETY. PIVOT PIN

Lay 10 Mean
Lay 20 Max
Lay 50 Min.

ALTERATIONS

LET.	WAS	REFERENCE	BY	DATE
23	REDRAWN	9671	8/5/60	
24	ATTACHED	"	8/5/60	
25	ADD USE 660	5120	8/5/60	
26	ADDED USE	6479	DD 8/14/60	
27	ADD USE 660	6664	1/5/61	
28	ADD MONAWK	8444	8/11/70	
29	ADDED	11204	8/15/80	
30	WAS .025-.040	11614	BB 8/22/80	
31	WAS .030	"	"	
32	ADD USE 7LWT	11667	"	4/8/82

complete

32	7LWT	SAFETY PIVOT PIN	1	8/1/60
31	MONAWK	SAFETY PIVOT PIN	1	8/21/70
30	660	SAFETY PIVOT PIN	1	8/5/60
29	7LWT	SAFETY PIVOT PIN	1	8/5/60
28	MONAWK	SAFETY PIVOT PIN	1	8/11/70
27	660	SAFETY PIVOT PIN	1	8/5/60
26	XP-100	SAFETY PIVOT PIN	1	8/14/60
25	7LWT	SAFETY PIVOT PIN	1	8/5/60
24	660	SAFETY PIVOT PIN	1	8/5/60
23	XP-100	SAFETY PIVOT PIN	1	8/5/60
22	7LWT	SAFETY PIVOT PIN	1	8/5/60
21	660	SAFETY PIVOT PIN	1	8/5/60
20	XP-100	SAFETY PIVOT PIN	1	8/5/60
19	7LWT	SAFETY PIVOT PIN	1	8/5/60
18	660	SAFETY PIVOT PIN	1	8/5/60
17	XP-100	SAFETY PIVOT PIN	1	8/5/60
16	7LWT	SAFETY PIVOT PIN	1	8/5/60
15	660	SAFETY PIVOT PIN	1	8/5/60
14	XP-100	SAFETY PIVOT PIN	1	8/5/60
13	7LWT	SAFETY PIVOT PIN	1	8/5/60
12	660	SAFETY PIVOT PIN	1	8/5/60
11	XP-100	SAFETY PIVOT PIN	1	8/5/60
10	7LWT	SAFETY PIVOT PIN	1	8/5/60
9	660	SAFETY PIVOT PIN	1	8/5/60
8	XP-100	SAFETY PIVOT PIN	1	8/5/60
7	7LWT	SAFETY PIVOT PIN	1	8/5/60
6	660	SAFETY PIVOT PIN	1	8/5/60
5	XP-100	SAFETY PIVOT PIN	1	8/5/60
4	7LWT	SAFETY PIVOT PIN	1	8/5/60
3	660	SAFETY PIVOT PIN	1	8/5/60
2	XP-100	SAFETY PIVOT PIN	1	8/5/60
1	7LWT	SAFETY PIVOT PIN	1	8/5/60

FOR BLANK DRAWING
SEE 8-91918

AUTHORIZE

JAN 24 1960

RECOMMENDED MATERIAL AND HEAT TREAT