

R2522695

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

TOLERANCES ON DECIMAL DIMENSIONS ARE:
 1 PLACE .111 - TOLERANCE $\pm .015$
 2 PLACE .101 - TOLERANCE $\pm .010$
 3 PLACE .1001 - TOLERANCE $\pm .005$
 & ON FRACTIONAL DIMENSIONS $\pm 1/64$
 & ON ANGULAR DIMENSIONS $\pm 00^{\circ}-30'$
 FINISHES ARE DESIGNATED BY ROOT MEAN
 SQUARE R.M.S.I MICRO-INCH ROUGHNESS
 VALUES AND ARE THE MAXIMUM ROUGHNESS
 ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE $\sqrt{0.25}$ OR BETTER.

HEAT TREAT AND COLOR TO BE
DONE BY VENDOR.

[illegible][illegible]

AUTHORIZED

3 - 29 - 94

PROCESS ENGINEERING

CY FILENAME - RES.700.B17044.SAFETY-CLIP.TJP

REF. A 736 X

40X.XB.XCF. 40XB IFR XP 100	17044	SAFETY SNAP WASHER	
7 LWT	17044	SAFETY SNAP WASHER	
700 (ALL)	17044	SAFETY SNAP WASHER	
MODEL	PART NO.	PART USE	
DES. BY DATE	DES. BY DATE	CHK. BY DATE	APP. BY DATE
	TJP 11-11-85	DSF 11-12-85	DSF 11-12-85
TITLE		XP-100	
B-17044		SCALE 10:1	UNFOLDING A-17044 REV. 20
		REFERENCE EN 412046	
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

B-17044

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .125 - TOLERANCE $\pm .015$
2 PLACE .001 - TOLERANCE $\pm .010$
3 PLACE .001 - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm .164$
5 ON ANGULAR DIMENSIONS $\pm .007$ 30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

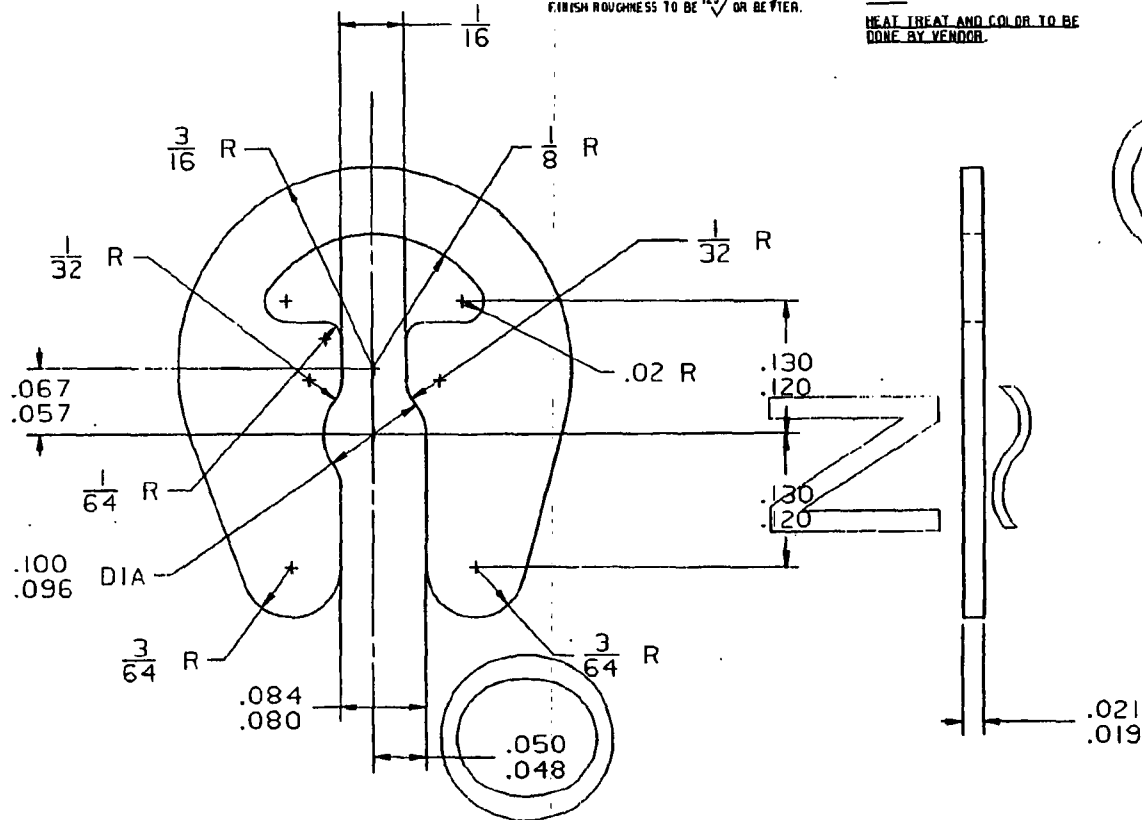
MATERIAL C-1095 C.R. SPRING STEEL
HEAT TREAT H.T.
HARDNESS R 30 N 66-69
COLOR TEMPER COLOR

NOTE:

HEAT TREAT AND COLOR TO BE
DONE BY VENDOR.

ALTERATIONS

ALT	DATE	BY	CHKD.	DATE	BY	UNIT
21	REDRAWN			12-24-85	J.P.P.	11-11-85



40X.XB.XCF. 40XB IFR	17044	SAFETY SNAP WASHER
XP 100	17044	SAFETY SNAP WASHER
7 LWT	17044	SAFETY SNAP WASHER
700 (ALL)	17044	SAFETY SNAP WASHER
MODEL	PART NO.	PART USE
DES. BY DATE	CHKD. BY DATE	CHKD. BY DATE
	T.J.P. 11-11-85	D.S.F. 11-12-85
TITLE	CLIP	APP. BY DATE
		D.S.F. 11-12-85
NUMBER	B-17044	SCALE
		10:1
		SUPERSEDES
		B-17044
		REFERENCE
		REMINGTON ARMS CO. INC.
		ILION RESEARCH DIV.

CV FILENAME - RES.TJP.700.B17044.21.SAFETY-CLIP

REF. A 736 X

N