CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

2-B-17945

RECOMMENDED TO BE HEAT TREAT

EITHER SEE 2-B-17945

(R) HEAT TREAT CARBON

HARDNESS RCN 40-50

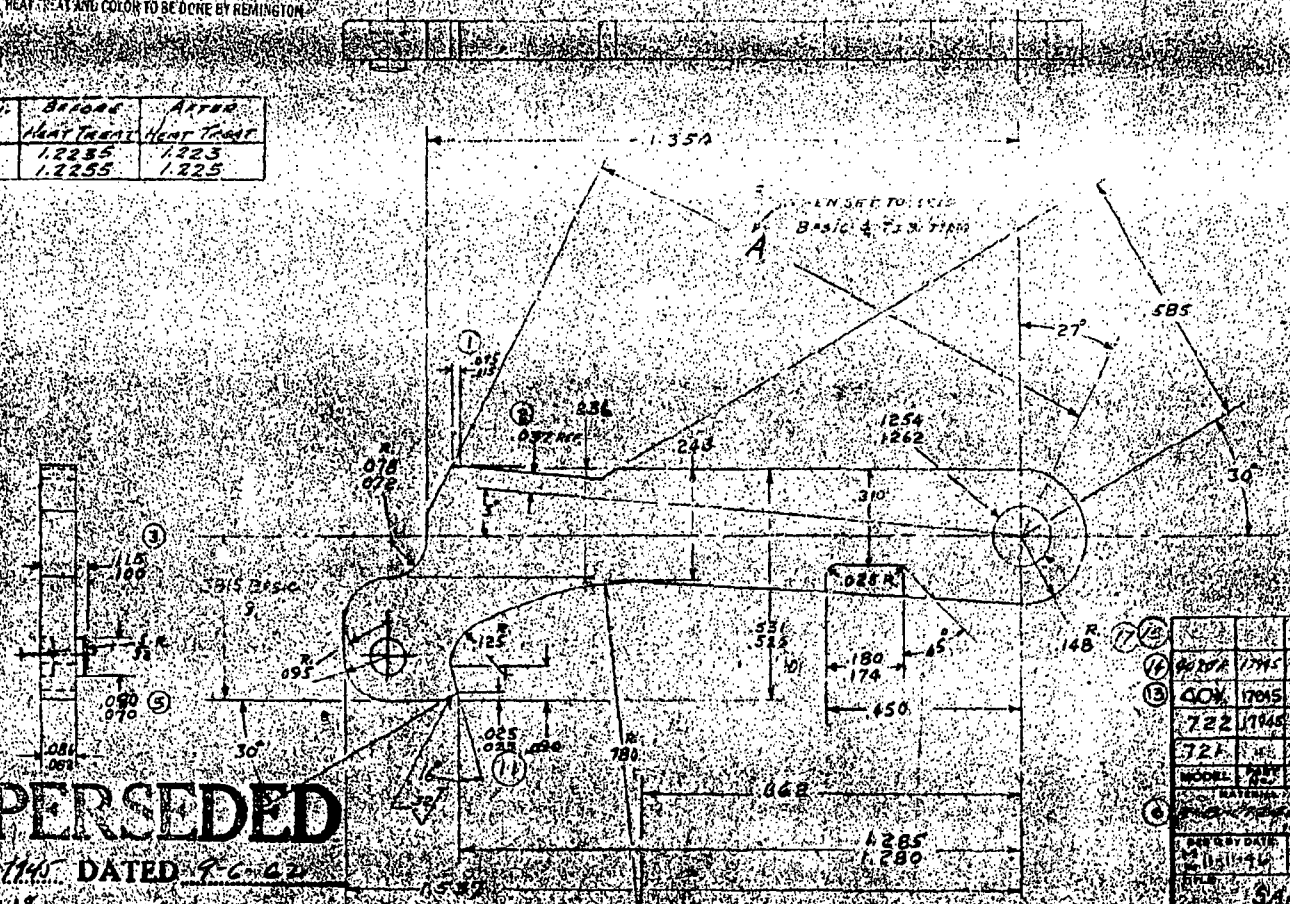
COLOR STONE

HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

DO NOT SCALE THIS DRAWING. WORK TO FIGURES.
UNLESS OTHERWISE NOTED, TOLERANCES ON DECIMAL DIMENSIONS ARE ±.005 & ON FRACTIONAL DIMENSIONS ±1/64.
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE. UNLESS OTHERWISE SPECIFIED, 'FINISH' ROUGHNESS TO BE 63 OR BETTER.

ALTERATIONS					
LET.	WAS	REFERENCE	BY	DATE
1	ADDED	5061103	L.H.	3-28-47
2	.049 - .043	" "	L.H.	5-12-47
3	.025	" 100	"	5-21-47
4	B-17945	" "	"	3-28-47
5	.070 - .080	" 14	"	4-24-47
6	A1S1-C1118	" "	"	"
7	D-17036	" "	L.H.	7-11-47
8	ADDED SOFT	" "	L.H.	7-24-47
9	ADDED SAFE	" "	L.H.	"
10	[illegible]	" "	L.H.	"
11	.020	22.000	W	8-8-49
12	Added	DCR 141	W	8-29-50
13	ADDED	DCR 227	W	6-8-58
14	ADDED	5941	P.O.	7-15-60
15	" 7034 7034-001	4219	"	6-16-61
16	" [illegible]	[illegible]	"	[illegible]
17	ORIGINAL-700	4295	"	[illegible]

DIMENSION	BEFORE HEAT TREAT	AFTER HEAT TREAT
A	1.2235	1.223
	1.2255	1.225



MODEL	PART NO.	PART USE	QUAN.
(16) 90 BPR	17945	SAFETY CAM	
(13) 40%	17945	SAFETY CAM	
722	17945	SAFETY CAM	
721	"	SAFETY CAM	

MATERIAL: [illegible] HEAT TREATMENT: DOF-90 [illegible]

FOR DETAILS AND PROCESS SEE

DR. G.B. DATE 4-10-41 CHKD. BY L.R. DATE 7-7-41 ISSUED DATE

TITLE SAFETY CAM

NUMBER 2-B-17945 SCALE 4 x 3 THE REMINGTON ARMS CO.

SUPERSEDED
SEE 2-B-17945 DATED 8-6-42
Rev. 18
#4953

R2522703