

1-B-17946

RECOMMENDED MATERIAL AND HEAT TREAT

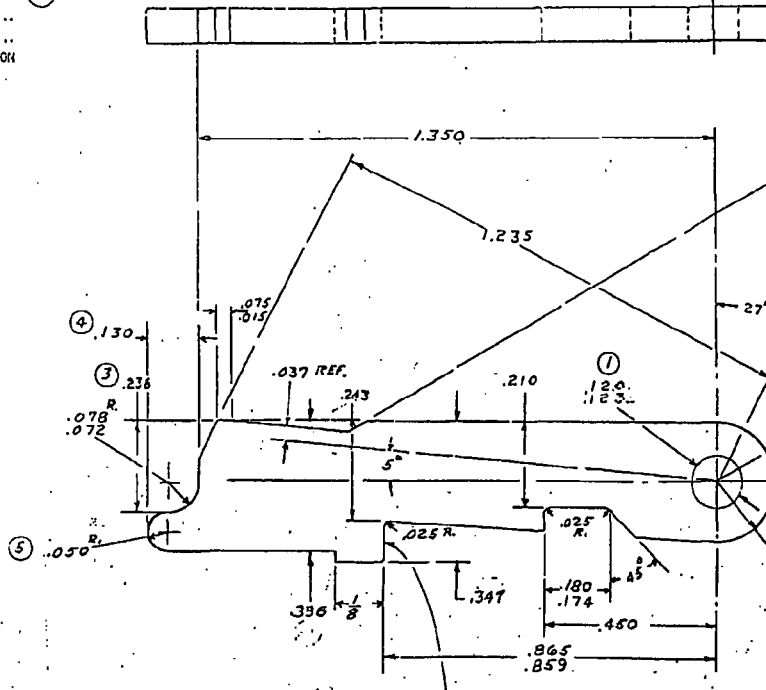
MATERIAL C-1022
HEAT TREAT S & S 28-17946
HARDNESS
DESIGN
HEAT TREAT AND COLOR TO DECIDE BY REMINGTON

10

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE .003
6 ON FRACTIONAL DIMENSIONS $\pm .04$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED, FINISH ROUGHNESS TO BE
" OR BETTER.

ALTERATIONS

LOC.	WAR	REFERENCE	BY	DATE
1	1254-1262	SDC 100	W	3-10-47
2	ADDED 28-17946	SDC 76	L.R.	7-15-47
3	ADDED .236		L.R.	7-21-47
4	.070		L.R.	"
5	.052 R.		L.R.	"
6	ADDED	558	MM	5-8-50
7	ADDED	423	MM	7-23-51
8	ADDED	390	MM	7-15-60
9	"	720A 720AOL	0217	" 6-1-61
10	ADDED	"	"	"
11	1254-1262	4000	"	1-11-62
12	720A 720AOL	0005	"	1-11-62
13	ADDED 10-13	4499	JL	11/1/62



10-13	17946	SEAR BLANK	R.L.	
4100	17946	SEAR BLANK	MM	28-17946
412	"	"	"	"
413	"	"	"	"

414	"	SEAR BLANK	MM	28-17946
720AOL	17946	SEAR (BLANK)	MM	28-17946
40101	17946	SEAR (BLANK)	1	28-17946
725	17946	SEAR (BLANK)	1	28-17946
40X	17946	SEAR (BLANK)	1	28-17946
722	17946	SEAR (BLANK)	1	28-17946
721	"	"	1	"

MODEL	PART NO.	PART USE	QUAN.	LIST BY	SEE
MATERIAL					
HEAT TREATMENT					
SURFACE TREATMENT					
AISI C-1118 SEE 28-17946					
FOR DETAILS, SEE DRAWING RECORD					
DATE BY DATE	DRAWN BY DATE	INDEX BY DATE	CHECK BY DATE		
L.R. 2-21-47			W 2-24-47		
TITLE					
SEAR (BLANK)					
APPR. BY DATE					
MM 3-15-47					
NUMBER					
1-B17946					
SCALE					
4 X SIZE					
SUPERSEDES					
B-17946					
THE REMINGTON ARMS CO. INC.					
TECHNICAL COPY - JAMES DIV.					

SHAVE
REDRAWN
SEE 1-B-17946

1-B-17946