

B-23220

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

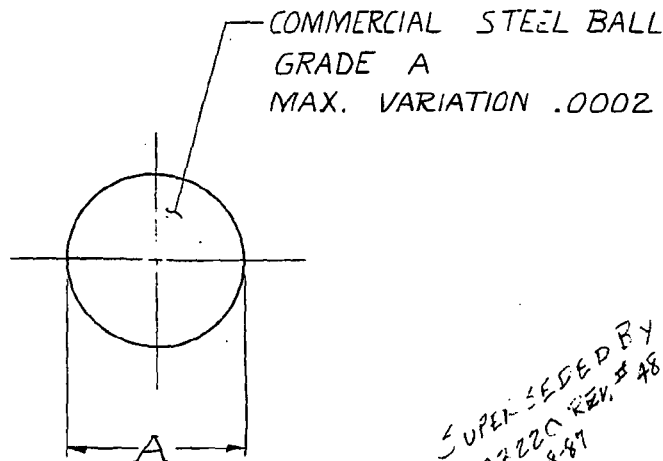
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 60''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL *M.S. - S.P.E.C'S*
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATION

ALT.	WAS	REF.	BY	DATE
40	REVISED & REDRAWN	10899	R _{LS}	6-7-79
41	ADD USE 7400	10981	D _{SP}	9-11-79
42	ADD USE 7600	"	D _{SP}	9-11-79
43	ADD USE 7400	"	D _{SP}	9-11-79
44	ADD USE - LT. 20, LT. 20 TRIGGER, 418, 22.62	11550	D _{SP}	9/1/82
45	ADD USE 7400	11667	D _{ES}	11/8/82
46	ADDEN SPTS 74, 76	11802	R ₄₁	10/17/83
43	7400 23223	ORIFICE BALL		
42	7600 23223	SAFETY DETENT BALL		
41	7400 23223	SAFETY DETENT BALL		
40XBTR	23222	SAFETY DETENT BALL		
40XCF	23222	2 OZ. TRIGGER OLD STYLE		
40XB	23222	SAFETY DETENT BALL		
40XC	23223	TRIGGER BALL FRONT		
40XB	23223	ORIFICE BALL		
40XC	23223	SAFETY DETENT BALL		
742	23223	SAFETY DETENT BALL		
XP 130	23222	SAFETY DETENT BALL		
MOH.600	23222	" " "		
572	23223	" " "		
552	23223	" " "		
760	23223	" " "		
742	23223	" " "		
N-66	23224	" " "		
MOH.0C	23224	" " "		
870	23223	SAFETY DETENT BALL		
1100	23223	SAFETY DETENT BALL		
1100	23222	OP HANDLE DETENT BALL		
700	23222	SAFETY DETENT BALL		
MODEL	PART NO.	PART USE		
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE	
	6-7-79		W.B. 6/13/79	
TITLE	BALL			
NUMBER	SCALE	SUPERSEDES	REFERENCE	
B-23220	NGINE	B-23220	REV. 39	
REMINGTON ARMS CO. INC.				
ILION RESEARCH DIV.				

47 ADD USE 11848 R.J. 22984



SUPERSEDED BY
B-23220 REV. # 48
DATED 6-8-87

DIMENSION A	PART NO.
$3/32$	23220
$1/8$	23221
$5/32$	23222
$9/64$ (.1406)	23223
$1/4$	23224
$3/16$	23225

47	SPTS 12	23222	OP Handle Detent Ball
47	SPTS 75	23223	Safety Detent Ball
46	SPTS 74	23223	ORIFICE BALL
46	SPTS 76	23223	SAFETY DETENT BALL
46	SPTS 74	23223	" " "
45	7400	23222	SAFETY DETENT BALL