

KINZER V. REMINGTON

R2522711

DET	QIR	REF	ST	DATE	DET	W	REF	ST	DATE
31	Returned 401B 2010-01-01	3008	OK	01-11-69	22	ADD USE 401B-B	5729	OK	1-21-69
32	ADD USED 401B FRONCF	3179	OK	01-31-69	23	ADDED	5802	OK	1-30-69
					25	REMOVED	5266	OK	5-22-69
					26	ADDED	6139	OK	4-11-69
					27	ADDED USE	6479	DD	3-4-66
					28	ADDED USE 1100-870	6742	VP	7-25-69
					29	ADD USE 401B 401B-01	7110	DD	7-10-67
					30	ADD USE NVLON 77	7839	OK	5-4-69

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm \frac{.004}{16}$
& ON ANGULAR DIMENSIONS $\pm 00^{\circ} 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICROINCH ROUGHNESS
VALUES. FINISH THE MAMMOGRAPHY ROUGH-
NESS ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
125 OR BETTER.

ALLOTMENTS				
LET.	WAB	REFERENCE	BY	DATE
15	REDRAWN	9652	AR	3-23-62
16	A-23220	"	AR	"
17	A-16532	4802	R	6-5-62
18	A-17516	"	"	"
19	ADDED 1100 250 MBG	4948	PN	9-25-62

COMMERCIAL STEEL BALL
GRADE A
MAX VARIATION .0002

MAX. VARIATION: 0.0002

OBsolete
Revised & Redrawn
Same Number
Rev #33
J. J. [Signature]

DIMENSION "A"	PART NUMBER
3/16	23225
5/32	23220
3/8	23221
5/16	23222
3/4	23223
64 (1.406)	23224
1/2	23224

(2)	ROLL 23223	TRIGGER HILL BALL	
	4018 23223	TRIGGER HILL BALL	
(50)	77 23223	SAFETY DETENT BALL	PL
			PL
(2)	(9)		PL
(28)	1100 23223	SAFETY DET. BALL 28-410-20	
	870 " " " " 28-410		
(27)	724 VAC 23222	SAFETY DETENT BALL	PL
(26)	6600 23223	SAFETY DETENT BALL	PL
(24)	1139 23223	SAFETY DETENT BALL - 16-20 GA	
(23)			
(22)			
(21)	45X-8 23223	SAFETY DETENT BALL	PL
(19)	1100 23223	SAFETY DETENT BALL 15 GA	PL
(20)			

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 07-GRS-STD
HEAT TREAT 07-GRS-STD
COLOR
HEAT TREAT AND COLOR TO BE DONE BY REMINGTON

58	23223	SAFETY DET. BALL	P.L.
742	23223	SAFETY DET. BALL	P.L.
552	"	"	"
572	"	"	"
760	"	"	"
1100	"	"	"
87A	"	"	"
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6476	23224	"	"
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