CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

B-23220

LET.	WAS	REF.	BY	DATE
[illegible]	USE 40X-8	5123	[illegible]	1-21-63
[illegible]	ADDED	5202	N	3-20-63
25	REMOVED	5266	G	5-27-[illegible]
26	ADDED	6139	[illegible]	4/1/[illegible]
27	ADDED USE	6479	[illegible]	3 M 64
28	ADDED USE 1100-870	6942	WP	7-26-64
29	ADD USE 40X3-40X8CF	7110	DD	7/28/67
30	ADD USE NYLON 77	7839	[illegible]	5-[illegible]

DO NOT SCALE THIS DRAWING! WORK TO FIGURES UNLESS OTHERWISE NOTED. TOLERANCES ON DECIMAL DIMENSIONS ARE ±.003 & ON FRACTIONAL DIMENSIONS ± 1/32 & ON ANGULAR DIMENSIONS ± .00° 30'. FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE UNLESS OTHERWISE SPECIFIED. FINISH ROUGHNESS TO BE "V" OR BETTER.

ALTERATIONS

LET.	WAS	REFERENCE	BY	DATE
15	REPLACED	4658	[illegible]	3-23-6[illegible]
16	9-23220	"	[illegible]	"
17	A-16532	4802	[illegible]	6-15-62
18	A-17516	"	"	"
19 & 20	ADDED 1100 12 GA. MAG	4945	[illegible]	[illegible]

COMMERCIAL STEEL BALL
GRADE "A"
MAX. VARIATION .0002

SUPERSEDED PER DCR # 8008 6-17-64 REV. 31 J. MAST

30	NYLON 77	23220	SAFETY DETEN BALL	P.L.
29	40XCF	23223	TRIG. ADJ. BALL	P.L.
	40X8	23223	TRIG. ADJ. BALL	P.L.
28	1100	23223	SAFETY DET. BALL 28-410 20	
27	870	"	" " " 28-410	
26	7/8 VAL	23222	SAFETY DETENT BALL	P.L.
24	6600	23225	SAFETY DETENT BALL	P.L.
23	1100	23223	SAFETY DETENT BALL - 12-20 GA.	
23				
	40X8 BY 40XCF	23222	SAFETY DETENT BALL & 02 TRIGGER	B-23560
22	40X-8	23220	BLOCKING DET. BALL 2	P.L.
21	40X-8	23222	SAFETY DET. BALL 1	P.L.
19	1100	23223	SAFETY DETENT BALL - 12 GA. MAG.	P.L.
25				

58	23223	SAFETY DET. BALL	P.L.
742	23223	SAFETY DET. BALL	P.L.
552	"	" " "	"
572	"	" " "	"
760	"	" " "	"
1100	"	" " " 12 GA.	"
878	"	" " "	"
870	"	" " "	"
851	"	" " "	"
66-76	23224	" " "	"
914	23221	BOLT DETENT BALL	P.L.
40XCF	23222	SAFETY DET. BALL	P.L.
40-XCF	23220	BLOCKING ADJ. BALL	P.L.
40-XCF	23221	TRIGGER ADJ. BALL	P.L.
416-9	23221	BOLT DETENT BALL	P.L.
413	23221	BOLT DETENT BALL	P.L.
411-C	23221	BOLT DETENT BALL	P.L.
416	23221	BOLT DETENT BALL	P.L.
725	23222	SAFETY DET. BALL	P.L.
411-B	23221	BOLT DETENT BALL	P.L.
40-X	23222	SAFETY DET. BALL	P.L.
513	23222	BOLT DETENT BALL	P.L.
722	23222	SAFETY DET. BALL	P.L.
721	23222	SAFETY DET. BALL	P.L.
60-X	23220	BLOCKING DET. BALL 1	P.L.
40-X	23221	TRIGGER ADJ. BALL	P.L.
455	23221	SLIDE [illegible]	P.L.
[illegible]	23223	DRIFT [illegible]	P.L.
700ADL	[illegible]	SAFETY DET. BALL	B-23[illegible]
700ADL	[illegible]	SAFETY DET. BALL	[illegible]

MODEL	PART USE	QUAN.	ASS

DESIGNED BY DATE	DRAWN BY DATE	CHECK BY DATE	APPR. BY DATE
	[illegible] 3-23-[illegible]	[illegible] 4-9-63	[illegible]

TITLE: BALL

NUMBER	SCALE	SUPERSEDED-REFERENCE
B-23220	NONE	9-23220

REMINGTON ARMS CO. INC.
RESEARCH & DEV. DEPT.

DIMENSION "A"	PART NUMBER
3/16	23225
3/32	23220
1/8	23221
3/32	23222
3/64 (.1406)	23223
1/4	23224

MFGRS. STD.
MFGRS. STD.

B-23220