

R2522713

DO NOT SCALE DRAWINGS. WORK TO FIGURES
UNLESS OTHERWISE NOTED. TOLERANCES
ON DECIMAL DIMENSIONS ARE $\pm .005$
B ON FRACTIONAL DIMENSIONS $\pm \frac{1}{64}$
C ON ANGULAR DIMENSIONS $\pm .001$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.), MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ALLOW-
ABLE. ACCEPTABLE, UNLESS OTHERWISE
SPECIFIED. FINISH ROUGHNESS TO BE
OF BETTER.

MATERIAL *MFR'S SPECS*

HARDNESS

COLOR

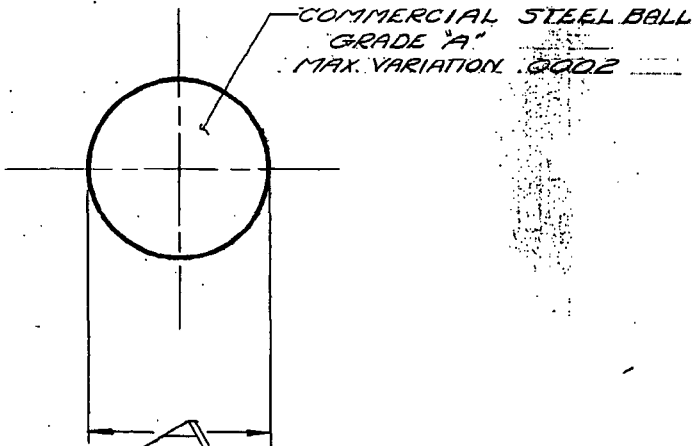
HEAT TREAT AND COLOR TO BE DONE BY

REMINGTON

TON *Dec 27/75*

ALYERAT

ALT	WAB	REP.	BY	DATE
33	REVISED & REDRAWN	8179	DK	10/3/68
34	ADD USE	8470	R ₂	10-2-70
35	ADD USE	8499	R ₂	10/19/68
36	ADD-USE MOHAWK-4B	8688	VF	5-3-71
37	ADDED USE	9256	H	1/1/68
38	ADDED USE - MOHAWK 600	9967	MAHON	5/20/72
39	ADDED USE - XP-100	10204	MAHON	1/11/76



DIMENSION λ^*	PART NO.
$3/16$	23225
$3/32$	23220
$1/8$	23221
$5/32$	23222
$9/64$ (.1406)	23223
$1/4$	23224

Re drawn
1/6/79
Rev 40

37	XP-100	SAFETY DETENT BALL	23222
38	Moscow KOD	SAFETY DETENT BALL	23222
39	12GA	SAFETY DETENT BALL	23223
35	80LH PAGE	SAFETY DETENT BALL 12120	23223
	80LH	" " " 12GA	23223

90XLM	23223	SAFETY DETENT BALL	
90TOLW	23223	SAFETY DETENT BALL	
ATLON	23224	SAFETY DETENT BALL	
ATLON 66	23224	SAFETY DETENT BALL	
742	23223	ORIFICE BALL	
742	23223	SAFETY DETENT BALL	
552	23223	SAFETY DETENT BALL	
572	23223	SAFETY DETENT BALL	
760	23223	SAFETY DETENT BALL	
1100	23223	SAFETY DETENT BALL	
B70	23223	SAFETY DETENT BALL	
40XB 1100	23222	SAFETY DETENT BALL	
40XCF	23222	TRIGGER (OLD STYLE)	
40XB	23223	TRIGGER ADJ. BALL	
40XB	23222	SAFETY DETENT BALL	
40XCF	23222	SAFETY DETENT BALL	
40XCF	23223	TRIGGER ADJ. BALL	
1100	23222	OPERATING HANDLE BALL DETENT	12/2014
M/100	23222	SAFETY DETENT BALL	
MODEL	PART NO.	PART USE	SEE
USE BY DATE	QTY. BY DATE	CHK BY DATE	ISS BY DATE
	12/5/68		12/12/69
TITLE			
BALL			
NUMBER	SCALE	DATE	REMARKS
B-23220	NONE	8-22-69	
		2/10/68	
REMINGTON ARMS CO. INC.			
DESIGNED & DEV. BY			