CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

S-29830

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL
HEAT TREAT
FINISHES
COLOR
HEAT TREAT AND COLOR TO BE LOCKED BY REMINGTON
APPR. DATE

DO NOT SCALE THIS DRAWING; WORK TO FIGURES
UNLESS OTHERWISE NOTED, TOLERANCES ON DECIMAL DIMENSIONS ARE ±.005
& ON FRACTIONAL DIMENSIONS ± 1/64
& ON ANGULAR DIMENSIONS ±0°15'
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED. FINISH ROUGHNESS TO BE 125 √ OR BETTER.

ALTERATIONS

LET.	WAS	REFERENCE	BY	DATE
1	[illegible]	[illegible]	[illegible]	[illegible]
2	[illegible]	"	"	"
3	"	"	"	"
4	[illegible]	[illegible]	[illegible]	[illegible]
5	[illegible]	[illegible]	[illegible]	[illegible]
6	[illegible]	[illegible]	[illegible]	[illegible]
7	[illegible]	"	"	"
8	[illegible]	"	"	"

DWG. NO.	NAME	308 WIN.	222 REM.	(2)	6mm REM.	243 WIN.	6.5mm REM. FIG.	350 REM. FIG.	(8) 7mm BR. REM.
D-23870	BOLT ASSEMBLY	29870	29871		29870	29870	29873	[illegible]	29870
A-17017	EJECTOR	17017			17017	17017	17017	17017	17017
A-15852	EJECTOR		15852						
A-17676	EJECTOR PIN	17676	17676		17676	17676	17676	17676	17676
A-17019	EJECTOR SPRING	17019	17019		17019	17019	17019	17019	17019
E-16254	EXTRACTOR	16254			16254	16254			
C-15850	EXTRACTOR		15850						
C-15709	EXTRACTOR						15709	15709	
C-27390	EXTRACTOR RIVET	27390	27392		27390	27390	27391	27391	27340
(1) A-28600	FIRING PIN ASSEMBLY	28600	28300		28600	28600	28600	[illegible]	28600
(7) E-14669	EXTRACTOR								14669

(6)
(5) 7mm Br. Rem. | [illegible] | BOLT FINAL ASSEM. | [illegible]
(4) [illegible] | [illegible] | BOLT FINAL ASSY.
[illegible] | " | " | " | "
350 [illegible] | GGO | BOLT FINAL ASSY.
6.5mm [illegible] | GGO | BOLT FINAL ASSY.
243 WIN. | GGO | BOLT FINAL ASSY.
6mm REM | GGO | BOLT FINAL ASSY. | 29800
(3) [illegible] | GGO | BOLT FINAL ASSY.
222 REM. | GGO | BOLT FINAL ASSY. | 29891
308 WIN. | GGO | BOLT FINAL ASSY.

MODEL | FINISH [illegible]
SCALE/DATE | [illegible]
TITLE BOLT [illegible]
DRAWN | [illegible]
D-23870

NOTE

FOR INSTRUCTIONS ON INSTALLING EXTRACTOR, AND INSPECTION DIMENSIONS FOR SAME, SEE TABULATION OF CALIBER, TENSION, FREE FIT, AND MAX. PLUG ON DWG. D-26705; ALSO LOCATION OF SERIAL NUMBER

TFO-1 REV. 2

S-29830

(1) (2) (4) (3)