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THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1. PLACES (.01) — TOLERANCE $\pm .015$
2. PLACES (.001) — TOLERANCE $\pm .010$
3. PLACES (.0001) — TOLERANCE $\pm .005$
4. ON FRACTIONAL DIMENSIONS $\pm 1/64$
5. ON ANGULAR DIMENSIONS $\pm 60''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL
HEAT TREAT
HARDNESS
COLOR
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALT.	DATE	BY	DATE	BY

CALIBER	BARREL ASSY. COMPLETE	BARREL ASSY.	BARREL	BARREL	RECEIVER	BARREL STUD
221	31560	26750	26760	15475	15476	15724
7MM BR	31561	34950	34945	15475	15476	—
223 REM.	31562	34951	34946	15475	15476	—

NEED
D235
D100060
READY TO BE PLACED ON
AUG 16, 85 A.
MODEL DRAWING
PROGRAM

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XP-100	BARREL ASSY. COMPLETE	
MODEL	PART NO.	PART USE
DES. BY DATE	CHK. BY DATE	APP. BY DATE
5-29-80	5-24-80	5/29/80
TITLE BARREL ASSY. COMPLETE		
NUMBER	SCALE	SUPERSEDES
B-31560		11204
REFERENCE REMINGTON ARMS CO. INC. LION RESEARCH DIV.		