

B-31560

THIS DRAWING OR INFORMATION IS  
PROPRIETARY INFORMATION TO THE  
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE DRAWING. WORK TO FIGURES.  
UNLESS OTHERWISE NOTED,  
TOLERANCES ON DIMENSIONS ARE:  
1 PLACE (.1) — TOLERANCE .015  
2 PLACE (.01) — TOLERANCE .010  
3 PLACE (.001) — TOLERANCE .005  
ON FRACTIONAL DIMENSIONS  $\frac{1}{16}$  & ON ANGULAR DIMENSIONS  $\pm .01$   
FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED. FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL \_\_\_\_\_  
HEAT TREAT \_\_\_\_\_  
HARDNESS \_\_\_\_\_  
COLOR Black  
HEAT TREAT AND COLOR TO BE DONE BY  
REMINGTON

| DATE | BY | CHKD | APP'D | REMARKS |
|------|----|------|-------|---------|
|      |    |      |       |         |
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|      |    |      |       |         |

| BBL ASSEM.<br>COMPLETE | CALIBER | BARREL<br>ASSEM. | BOLT<br>ASSEM. | EJECTOR | EJECTOR<br>PIN | EJECTOR<br>SPRING | EXTRACTOR | EXTRACTOR<br>RIVET |  |  |  |  |
|------------------------|---------|------------------|----------------|---------|----------------|-------------------|-----------|--------------------|--|--|--|--|
| 31560                  | 22      | 26750            | 28751          | 17017   | 17676          | 17091             | 15850     | 27342              |  |  |  |  |
| 31561                  | 7MM BR  | 34950            | 28753          | 17017   | 17676          | 17091             | 91816     | —                  |  |  |  |  |
| 31562                  | 223 REM | 34951            | 28751          | 17017   | 17676          | 17091             | 15850     | 27342              |  |  |  |  |
|                        |         |                  |                |         |                |                   |           |                    |  |  |  |  |

NOT  
AUTHORIZED FOR  
PRODUCTION

|                                                |              |                     |              |
|------------------------------------------------|--------------|---------------------|--------------|
| XP100                                          |              | BBL ASSEM. COMPLETE |              |
| MODEL                                          | PART NO.     | DATE                | PART USE     |
| DES. BY DATE                                   | ORN. BY DATE | CHK. BY DATE        | APP. BY DATE |
| AAH9/1-85                                      |              |                     |              |
| TITLE<br>BARREL ASSEM. COMPLETE                |              |                     |              |
| NUMBER<br>B-31560                              | SCALE        | SUPERSIDES          | REFERENCE    |
| REMINGTON ARMS CO. INC.<br>ILION RESEARCH DIV. |              |                     |              |