

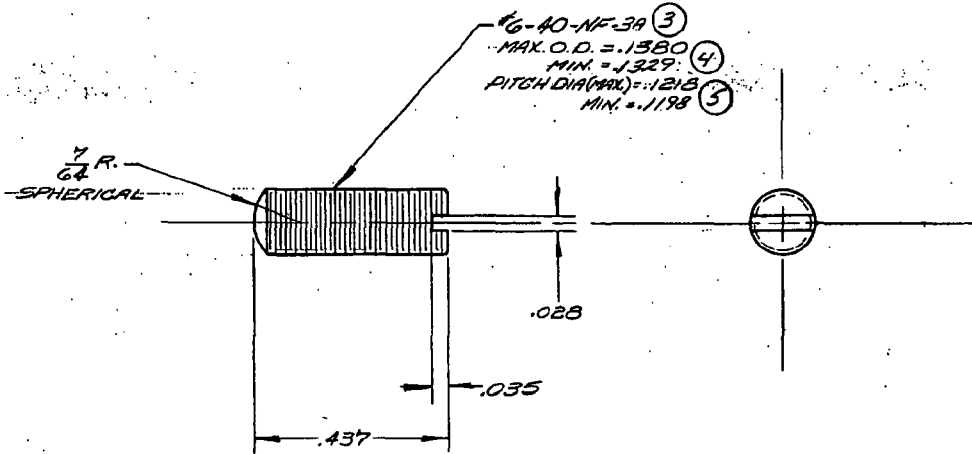
B-91128



DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE ± .015
2 PLACE (.01) — TOLERANCE ± .010
3 PLACE (.001) — TOLERANCE ± .005
4 ON FRACTIONAL DIMENSIONS ± 1/64
5 ON ANGULAR DIMENSIONS ± 0°-30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB. STEEL
HEAT TREAT: CYN. HDN. 800-810 CASE
HARDNESS
COLOR: NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON REC 4/5/74

ALTERATION				
ALT.	WAS	REF.	BY	DATE
1	ADDED	11198	V B	4/5/80
2	ADD USE 7LWT	11647	P B	12/8/82
3	#6-40-NF-2		T P	1/19/83
4	.1380 / .1232		"	"
5	.1218 / .1194		"	"
6	ADD USE XP-100	12837	M B	1/6/84



① FOR BLANK DRAWING
SEE B-91922

⑥	XP-100	SEAR BLOCK STOP SCREW			
①	7LWT	TRIGGER ENGAGEMENT SCR.			
	40XBDR	TRIGGER ENGAGEMENT SCR.			
	40XCF				
	40XC				
	40XB				
	700ALL	TRIGGER-ENGAGEMENT SCR.			
MODEL PART NO.		PART USE		SEE	
DES. BY DATE	OWN. BY DATE	CHK. BY DATE	APP. BY DATE		
	J. KAST 6/5/74	W 8/11/74	W 8/11/74		
TITLE					
SCREW					
NUMBER		SCALE	SUPERSEDES	REFERENCE	
B-91128		4:1		REMINGTON ARMS CO. INC. ILION RESEARCH DIV.	