

81616-B

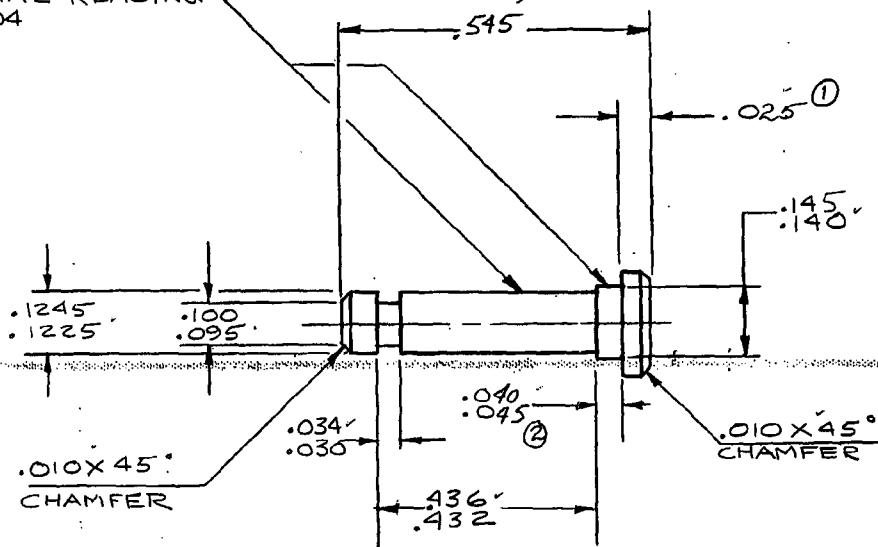
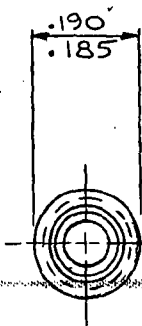
DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .005$
3 PLACE (.001) — TOLERANCE $\pm .0005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .005^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125° OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: .08/.20 PL CARB STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	WAS .030	11614	DB	8-27-87
2	WAS .040/.035	"	"	"
3	ADD USE 7LWT	11667	"	7/1/82

MAX. ECCENTRICITY .002
TOTAL DIAL READING
.004



FOR FINISH DRAWING
SEE B-17043

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

7LWT	SAFETY PIVOT PIN		
MOHAWK 600	SAFETY PIVOT PIN		
700 VAR			
40X-B			
600			
XP100			
700 BDL			
700 ADL			
40XCF	SAFETY PIVOT PIN		
MODEL	PART NO.	PART USE	
DES. BY DATE	PRN. BY DATE	CHK. BY DATE	APP. BY DATE
	4-15-80	HART 4-17-80	JLB 4/18/80
TITLE PIN BLANK			
NUMBER	SCALE	SUPERSEDER	REFERENCE
B-91918	5X		DCL 11204
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			