

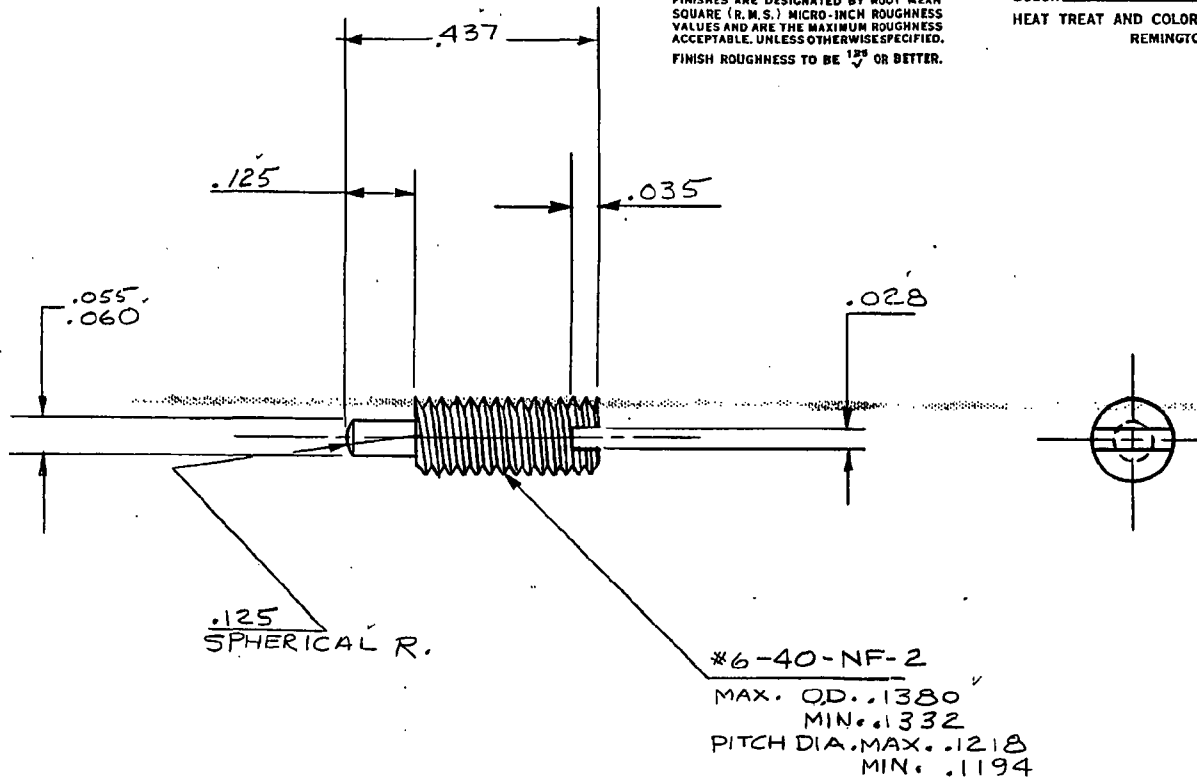
B-91920

DO NOT SCALE THIS DRAWING. WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 60' - 30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{1}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LW7	11667	W.B.	4/1/80
2	Removed XR100 Part 12337	12337	W.B.	4/6/80



①	7LW7	TRIG. SCREW FRONT	
	MOHAWK 600	TRIGGER STOP SCR	
	700 VAR	TRIGGER SCR FRONT	
②	XR100	SEAL BLOCK STOP SCREW	
	700ADL 700BDL	TRIGGER SCR. FRONT	
MODEL PART NO.		PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	V B 4-15-80	HART 4-17-80	J.W. 4/19/80
TITLE			
SCREW BLANK			
NUMBER	SCALE	SUPERSKOES	REFERENCE
B-91920	5X		DOE #11204
REMINGTON ARMS CO. INC. ILION RESEARCH DIV.			

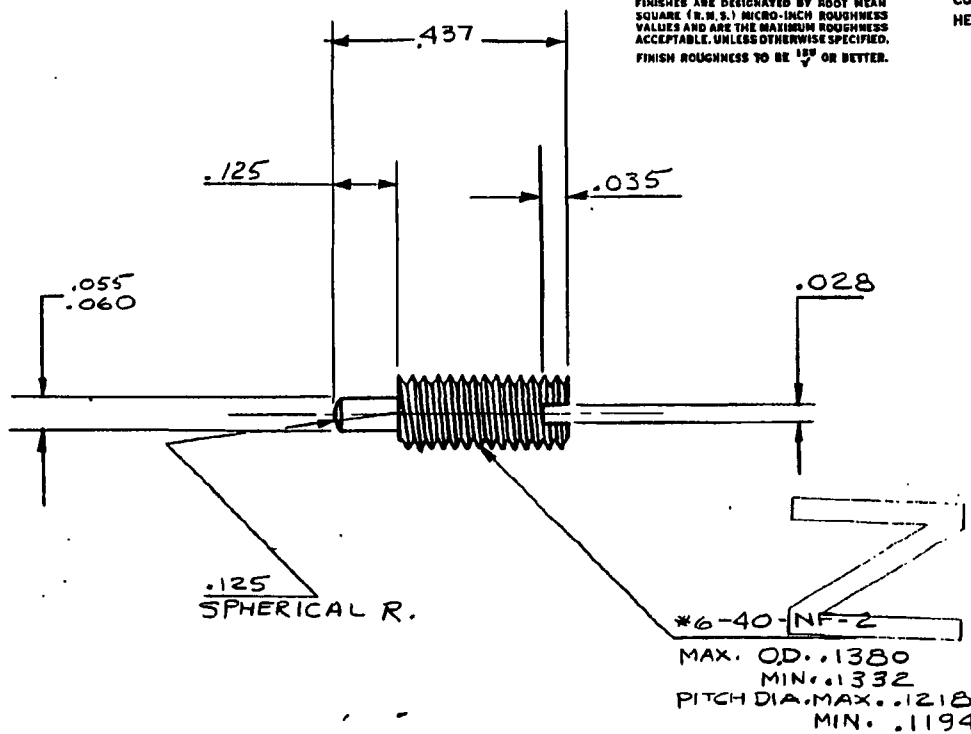
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

02616-8

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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .008$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL: 08/20 CARB STEEL
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS				
ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LWT	11667	DES	1/4/82
2	Removed YR100 PART 1337	1337	DES	1/6/82



FOR FINISH DRAWING
SEE B-17053

THIS DRAWING OR INFORMATION IS
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REMINGTON ARMS COMPANY, INC.

①	7LWT		TRIG. SCREW FRONT
	MDHAWK 600		TRIGGER STOP SCR
	700 VAR		TRIGGER SCR FRONT
②	XPR100		SEAR STOP SCREW BEREW
	700AOL 700BDL		TRIGGER SCR FRONT
MODEL		PART NO	PART USE
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE
V 4-15-80	WART	4-17-80	JW 4/18/80
TITLE			
SCREW BLANK			
NUMBER	SCALE	SUPERSEDED	REFERENCE
B-91920	5X		B-11204
REMINGTON ARMS CO. INC.			
ELION RESEARCH DIV.			