

22616-B

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) — TOLERANCE $\pm .015$
2 PLACE (.01) — TOLERANCE $\pm .010$
3 PLACE (.001) — TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm 30''-30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE 125 OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL .08%20 CARB STEEL

HEAT TREAT

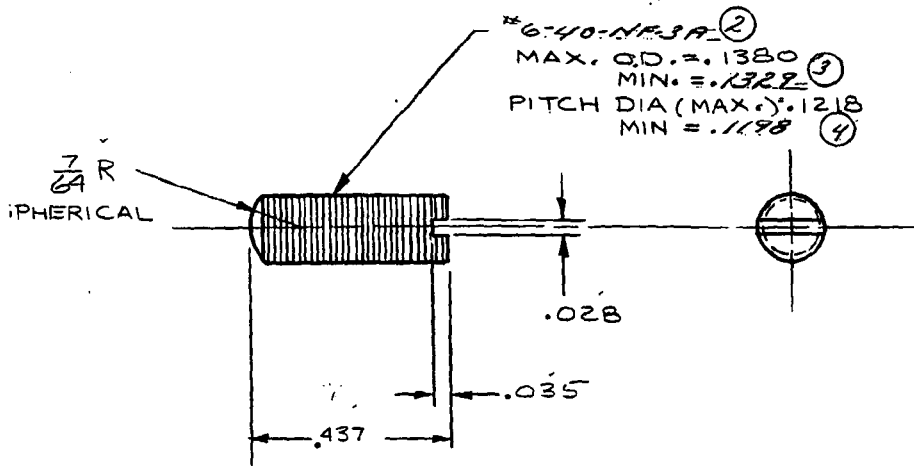
HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON P&J. 9/11/80

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LWT	11667	628	12/1/82
2	#6-34-NF-2		628	11/18/82
3	.1380/.1382		"	"
4	.1218/.1194		"	"
5	ADD Use XP-100	12337	628	1/8/83



FOR FINISH DRAWING
SEE B-91128

5 XP-100		3era Block Stop Screw
1 7LWT		TRIGGER ENGAGEMENT SCR.
40XB		TRIGGER ENGAGEMENT-SCR.
40XR		
40XC		
40XB		
700		TRIGGER ENGAGEMENT-SCR.
ALL		
MODEL	PART NO.	PART USE
DES. BY DATE	ORN. BY DATE	CHK. BY DATE
134-15-80	HAET	4-16-80
		448 4/18/80
TITLE		
SCREW BLANK		
NUMBER	SCALE	SUPersedes
B-91922	4X	
		REFERENCE
		#11193
REMINGTON ARMS CO. INC.		
ILION RESEARCH DIV.		

22616-8

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RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL .08 / 20 CARB STEEL

HEAT TREAT

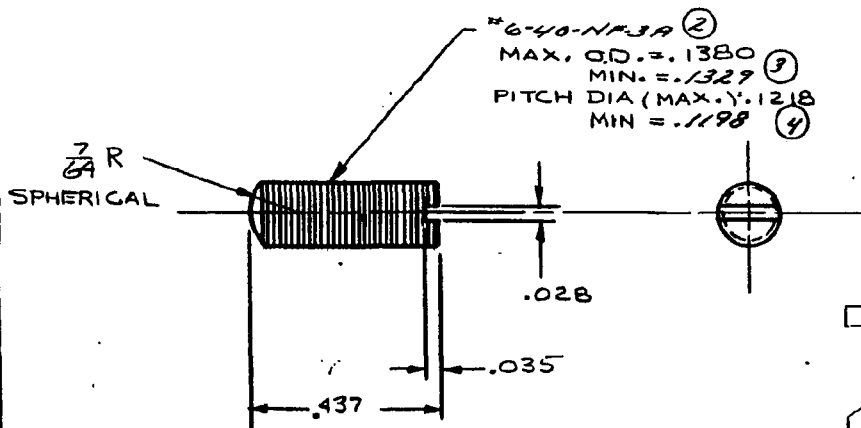
HARDNESS

COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON P.O.J. 9/11/80

ALTERATIONS

ALT.	WAS	REF.	BY	DATE
1	ADD USE 7LWT...	11667	1/1/82	
2	#6-34-NF-.2	11667	1/1/82	
3	-.1380 / .1284		"	"
4	.1218 / .1194		"	"
5	A00 U _g & XP-100	12337	1/1/82	



JAN 6 1989

FOR FINISH DRAWING
SEE B-91128

⑤	XP-100		Senar Block Stop Screw
①	7LWT		TRIGGER ENGAGEMENT SCR
	40XB -BR		TRIGGER ENGAGEMENT-SCR
	40XR		
	40XC		
	40XB		
	700 ALL		TRIGGER ENGAGEMENT-SCR
	MODEL	PART NO.	PART USE
	DES. BY DATE	BRN. BY DATE	CHG. BY DATE
		54-15-80	5-16-80
			4/18/80
TITLE SCREW BLANK			
	NUMBER	SCALE	SUPERSEDED
	B-91922	4X	
			REFERENCE
			11667
REMINGTON ARMS CO. INC.			
ILION RESEARCH DIV.			