

B-93633

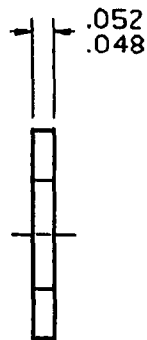
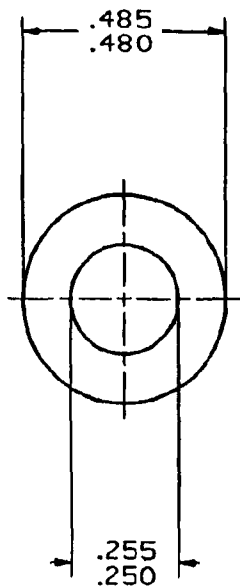
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
DIMENSIONS ARE:
1 PLACE .1 - TOLERANCE $\pm .010$
2 PLACE .01 - TOLERANCE $\pm .005$
3 PLACE .001 - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .0030^\circ$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{16}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL 1010
HEAT TREAT CYANIDE .003/.006
HARDNESS _____
COLOR NITRE BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

FOR BLANK
ORDER 93632

NBAR	93633	BOLT PLUG WASHER	
MODEL	PART NO.	PART USE	
DEL. BY DATE	DEL. BY DATE	CHG. BY DATE	APP. BY DATE
	W.P. 2-22-85	FEM 12-3-85	
TITLE WASHER			
NUMBER	SCALE 4X	SUPERSEDES A-1413	REFERENCE
B-93633	REMINGTON ARMS CO. INC. RESEARCH DIV.		

CV FILENAME - RES.SMM.NBAR.BOLT-PLUG-WASHER

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

R2522755