

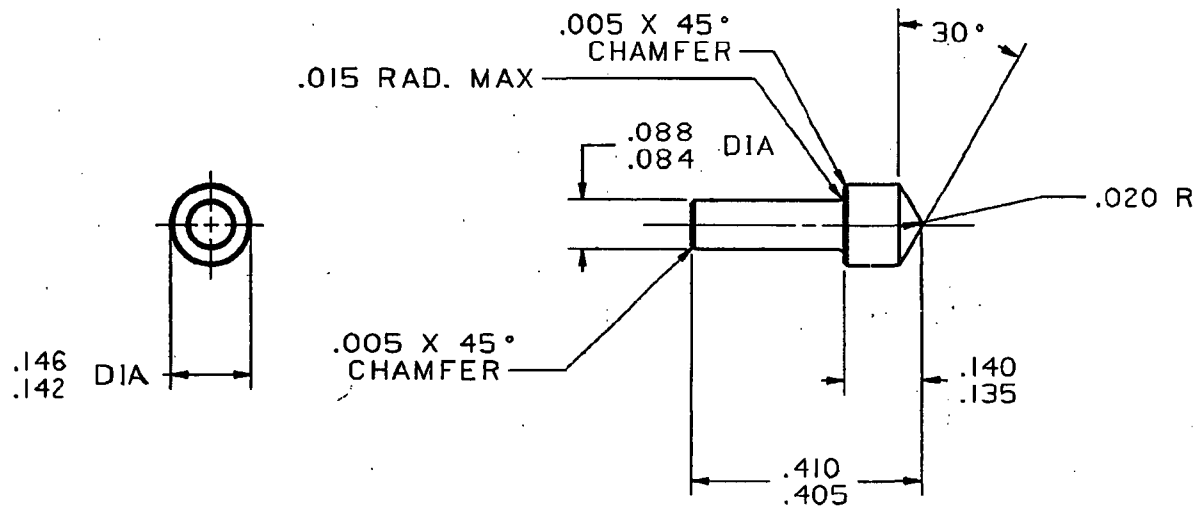
THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIT
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .111 - TOLERANCE $\pm .015$
2 PLACE .1011 - TOLERANCE $\pm .010$
3 PLACE .10011 - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .00^\circ/30'$
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt{125}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL B-1112
HEAT TREAT .008-.012 CASE
HARDNESS FILE
COLOR NONE
HEAT TREAT AND COLOR TO BE DONE BY
REWINGTON

ALTERATIONS

[illegible]

CREATED 2-25-87

NBAR	93648	TRIGGER BLOCK PLUNGER	
MODEL	PART NO.	PART USE	
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE
	RAW 10-30-85	FEM 12-3-85	
TITLE PLUNGER			
NUMBER	SCALE 10X	SUPERSEDES B-3633	REFERENCE
B-93648	REMINGTON ARMS CO. INC. ILION RESEARCH DIV.		

CV FILENAME - RES.NBA.R.TRIGGER-BLK-PLUNGER

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

R2522769