

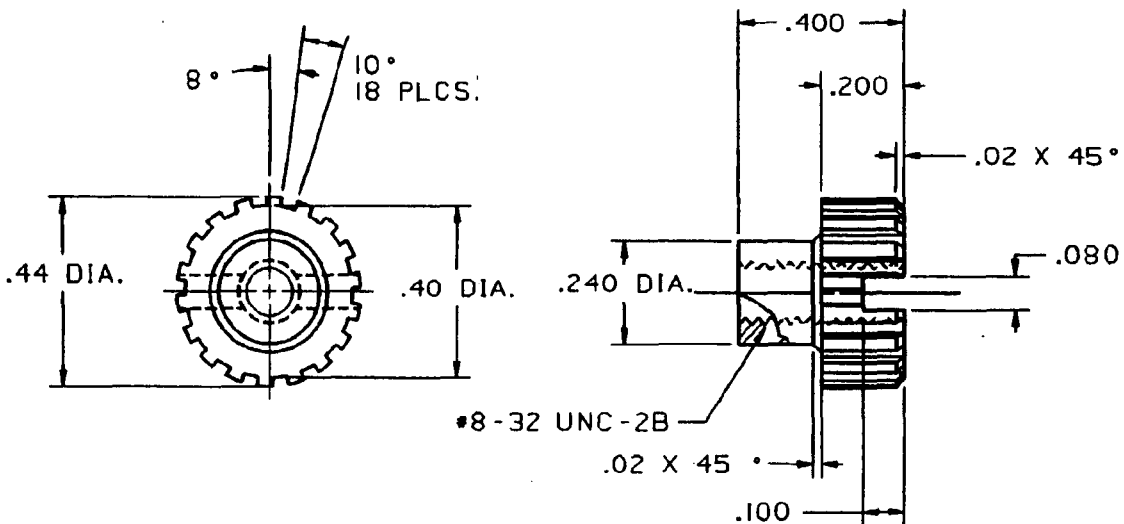
B-93677

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FIGURES
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE (.1) - TOLERANCE $\pm .015$
2 PLACE (.01) - TOLERANCE $\pm .010$
3 PLACE (.001) - TOLERANCE $\pm .005$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^\circ$ - 30°
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{V}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL .08-20 CARBON STEEL
HEAT TREAT CYANIDE HARDEN
HARDNESS FILE HARD
COLOR SEE TABULATION
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON



PART	PART NO.	COLOR
SCOPE MOUNT NUT BLANK	93645	NONE
SCOPE MOUNT NUT	93677	BLACK OXIDE

CV FILENAME - RES.6MM.NBAR.SCOPE-MOUNT-NUT

ALTERATIONS

ALT.	DATE	REF.	BY	DATE

NBAR	93677	SCOPE-MOUNT-NUT	
MODEL	PART NO.	PART USE	
DES. BY DATE	DES. BY DATE	CHK. BY DATE	APP. BY DATE
F. MARTIN	RW 10-29-85	FEM 12-3-85	
TITLE NUT			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-93677	4X	B-93677	
REMINGTON ARMS CO. INC. R. 108 RESEARCH DIV.			