

R2522780

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: WORK TO FINISHES
UNLESS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

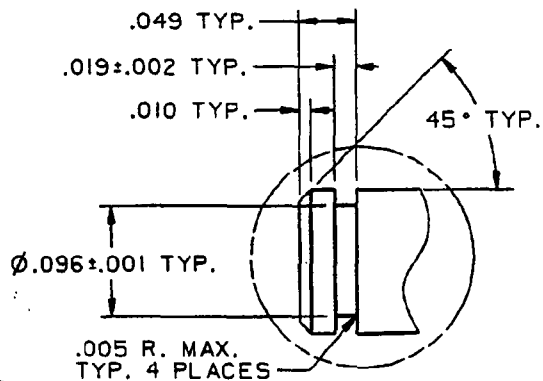
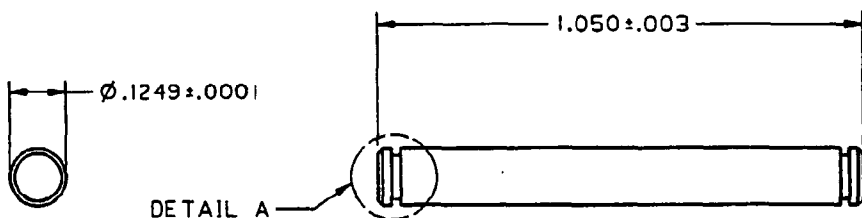
1 PLACE .1()	TOLERANCE $\pm .015$
2 PLACE .01()	TOLERANCE $\pm .010$
3 PLACE .001()	TOLERANCE $\pm .005$

AND ON FRACTIONAL DIMENSIONS $\pm 1/64$
AND ON ANGULAR DIMENSIONS $\pm .00^\circ$

FINISHES ARE DESIGNATED BY ROOT MEAN SQUARE (R.M.S.) MICRO-INCH ROUGHNESS VALUES AND ARE THE MAXIMUM ROUGHNESS ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,

FINISH ROUGHNESS TO BE $\sqrt{\text{LESS}}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL AISI C-1095, A50100 OR A52100
HEAT TREAT NEUTRAL SALT 1500-1550 F
HARDNESS R45N 43-49
COLOR NITRE BLACK 900-950 F
HEAT TREAT AND COLOR TO BE DONE BY
REWINGTON

[illegible]

DETAIL A

SCALE 10:1

NOTE: FOR BLANK ORDER PART NO. 98848

XP-100	98849	TRIGGER PIVOT PIN			
MODEL	PART NO.	PART USE			
DES. BY DATE	DRN. BY DATE	CHK. BY DATE	APP. BY DATE		
MDK 08/16/93	MDK 10/06/93	TPP 10/06/93			
TITLE TRIGGER PIVOT PIN					
NUMBER		SCALE	SUPERSEDES	REFERENCE	
B-98849		4:1		DCR 41000	
REMINGTON ARMS CO. INC.					
ILION RESEARCH DIV.					

CV FILENAME - RES.XP100.B98849.TRIGGER-PIVOT-PIN.MDK

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TOLERANCES ON DECIMAL DIMENSIONS ARE:

1 PLACE .L1- TOLERANCE $\pm .010$
2 PLACES .L2- TOLERANCE $\pm .005$
3 PLACE .L001- TOLERANCE $\pm .005$

& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^\circ$

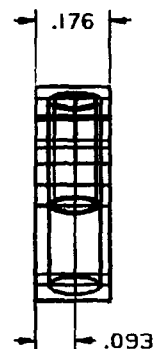
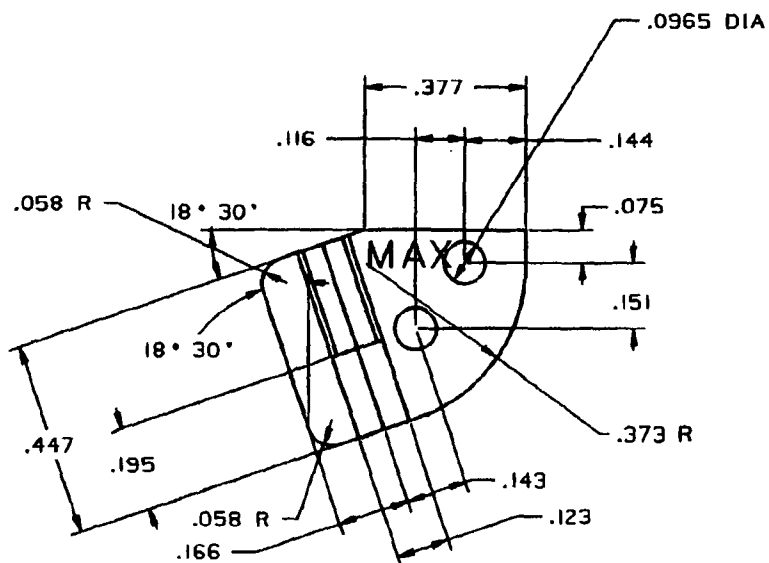
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

FINISH ROUGHNESS TO BE $\sqrt{R}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible]

MODEL	PART NO.	PART USE	
DES. BY DATE	CHK. BY DATE	CHK. BY DATE	APP. BY DATE
TITLE			
NUMBER	SCALE	SUPERSEDES	REFERENCE
B-MAX		REMINGTON ARMS CO. INC. RESEARCH DIV.	

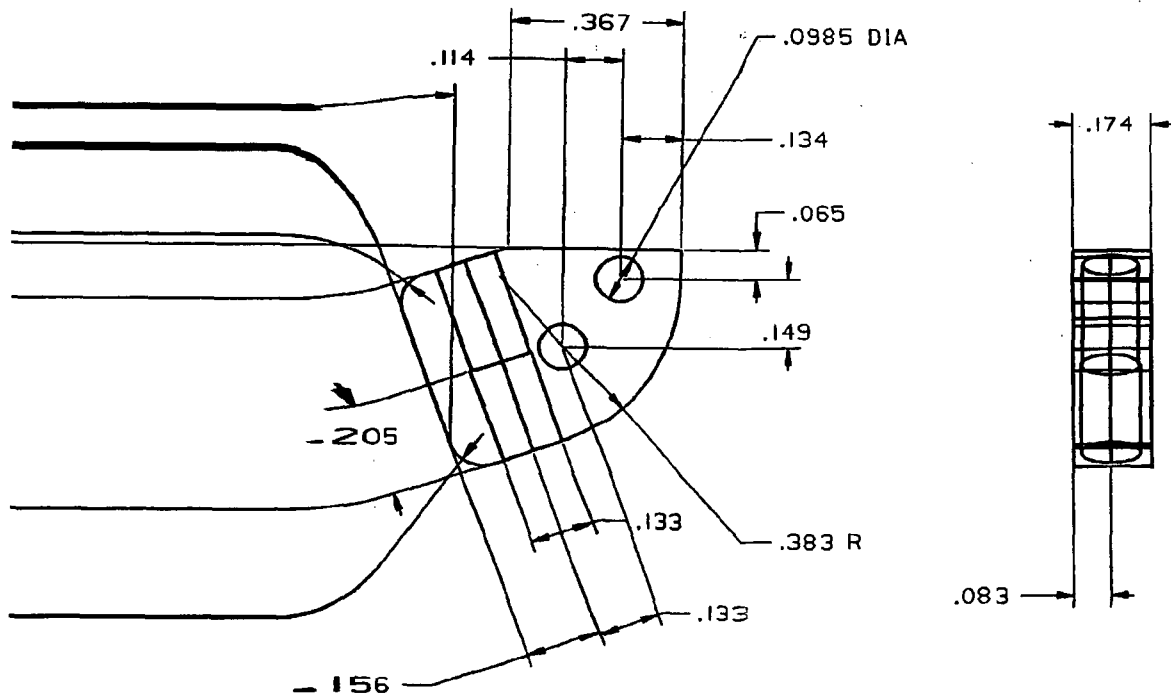
CV FILENAME - RES.NBAR.REAR-SPACER-MAX.EAK

R2522782

CV FILENAME - RES.NBAR.REAR-SPACER-MAX.EAK

DO NOT SCALE THIS DRAWING: WORK TO FIT
UNLESS OTHERWISE NOTED.
TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .01 - TOLERANCE $\pm .015$
2 PLACE .011 - TOLERANCE $\pm .010$
3 PLACE .0111 - TOLERANCE $\pm .006$
& ON FRACTIONAL DIMENSIONS $\pm 1/64$
& ON ANGULAR DIMENSIONS $\pm .00^\circ$ 30'
FINISHES ARE DESIGNATED BY ROOT MEAN
SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE UNLESS OTHERWISE SPECIFIED.
FINISH ROUGHNESS TO BE $\sqrt{16}$ OR BETTER.

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

[illegible]

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

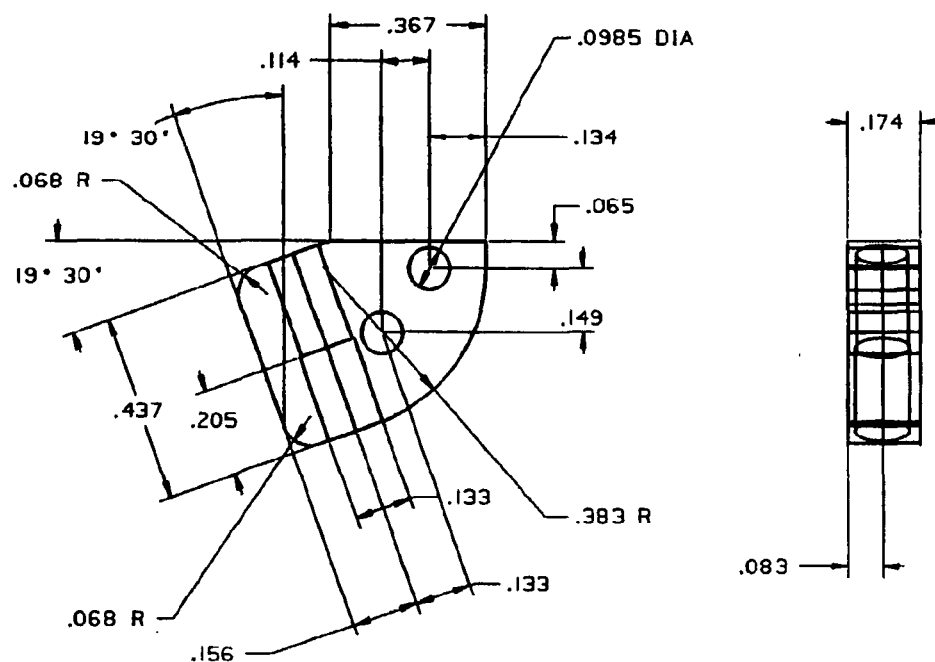
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TOLERANCES ON DECIMAL DIMENSIONS ARE:
1 PLACE .111 - TOLERANCE $\pm .015$
2 PLACE .101 - TOLERANCE $\pm .010$
3 PLACE .1001 - TOLERANCE $\pm .005$
4 ON FRACTIONAL DIMENSIONS $\pm 1/64$
5 ON ANGULAR DIMENSIONS $\pm .0030^\circ$
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SQUARE (R.M.S.) MICRO-INCH ROUGHNESS
VALUES AND ARE THE MAXIMUM ROUGHNESS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED,
FINISH ROUGHNESS TO BE $\sqrt[3]{V}$ OR BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL _____
HEAT TREAT _____
HARDNESS _____
COLOR _____
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

ALTERATIONS

[illegible][illegible]

CV FILENAME - RES.NBAR.REAR-SPACER-MIN.EAK