

INSTRUCTIONS	
RECOMMENDED MATERIAL AND HEAT TREAT.	
MATERIAL: C-4500	A. CHANGED VIEW APPEARANCE
HEAT TREAT: 1500°F - 1 Hr	
PLATE: 1/4 INCH - 100% THICKNESS	
PLATE: 1/4 INCH - 100% THICKNESS	
SHAPES: 1/4 INCH - 100% THICKNESS	
COLOR: STEEL	
FINISH: MILITARY GRADE	
NOTES: 1. HEAT TREAT AND COOL TO BE DONE BY SUPPLIER. 2. TURNING AND MACHINING OPERATIONS MAY CAUSE DIMENSIONAL CHANGES. 3. ALL TURNED SURFACES ARE TO BE FINISHED TO A MAX. OF .001" IN. PER SIDE. 4. ALL TURNED SURFACES ARE TO BE FINISHED TO A MAX. OF .001" IN. PER SIDE.	

THIS DRAWING OR INFORMATION IS
PROPRIETARY INFORMATION TO THE
REMINGTON ARMS COMPANY, INC.

REF ID: 1342 REF. 1320

REF ID: 200

.225

.0925 DIA. THRU.
.0936

63° REF.

.468

.4326

.4376

NOTE: BREAK EDGES .016-.006
FOR BLANK DWG. SEE C-EM-2345

