

C-102925

THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION TO THE
 REMINGTON ARMS COMPANY, INC.

DO NOT SCALE THIS DRAWING: INSTEAD OF FRACTIONS
USE DECIMALS OTHERWISE NOTED.

TOLERANCES ON DECIMAL DIMENSIONS ARE:

- 1 PLACE .10 TOLERANCE 2 AND
- 2 PLACES .01 TOLERANCE 3 AND
- 3 PLACES .001 TOLERANCE 4 .005
- 4 OR FRACTIONAL DIMENSIONS 2 .004
- 5 ON ANGULAR DIMENSIONS 2 30-30

FRACTIONS ARE DESIGNATED BY ROOT MEAN
SQUARE H.A.S.I. MICRO-INCH ROUNDED UP
VALUES AND ARE THE SAE/ANSI REQUIREMENTS
ACCEPTABLE, UNLESS OTHERWISE SPECIFIED.

F IN FIN DIMENSIONS TO BE  ON BETTER.

RECOMMENDED MATERIAL AND HEAT TREAT
MATERIAL YENDORS SPEC.
HEAT TREAT CASE HARDEN .005" MIN.
HARDNESS FILE MARK 15H 88-92
COLOR MATTE BLACK
HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON

[illegible]

3/18 HEX
ACROSS FLATS -

.375

.020X45°

 $\frac{1}{4}$ -

0.850

-.420 EFFECT THD.
-.400

- 1/4-28 N.F.-2
MAJOR DIA. MAX.=.2500
MIN.=.2438
PITCH DIA. MAX.=.2268
MIN.=.2237

FOR BLANK DRAWING
SEE C-28810

CV FILE NAME - FEE, HEAR, GUARD-SCREW

NBAR	GUARD SCREW		
MODEL	PART NO.	PART ONE	
REL. OF DATE	REL. OF DATE	DATE OF DATE	JFF OF DATE
RAW 6-25-85			
TITLE GUARD SCREW			
NUMBER	SHEET NO.	QUANTITY	REVISIONS
C-102925	4X	A22035	
REVINOTON ARMS CO. INC. L FOR RESEARCH DIV.			

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

R25522975