

R2522986

NOTES:

TABLE I

PART NO.	CALIBER	CHAMBER DWG.
NBAR	308 WIN	LA-540
NBAR	243 WIN	LA-165
NBAR	500 REM	LA-509
NBAR	223 REM	LA-607
NBAR	22-250 REM	LA-508
NBAR	222 REM	LA-205

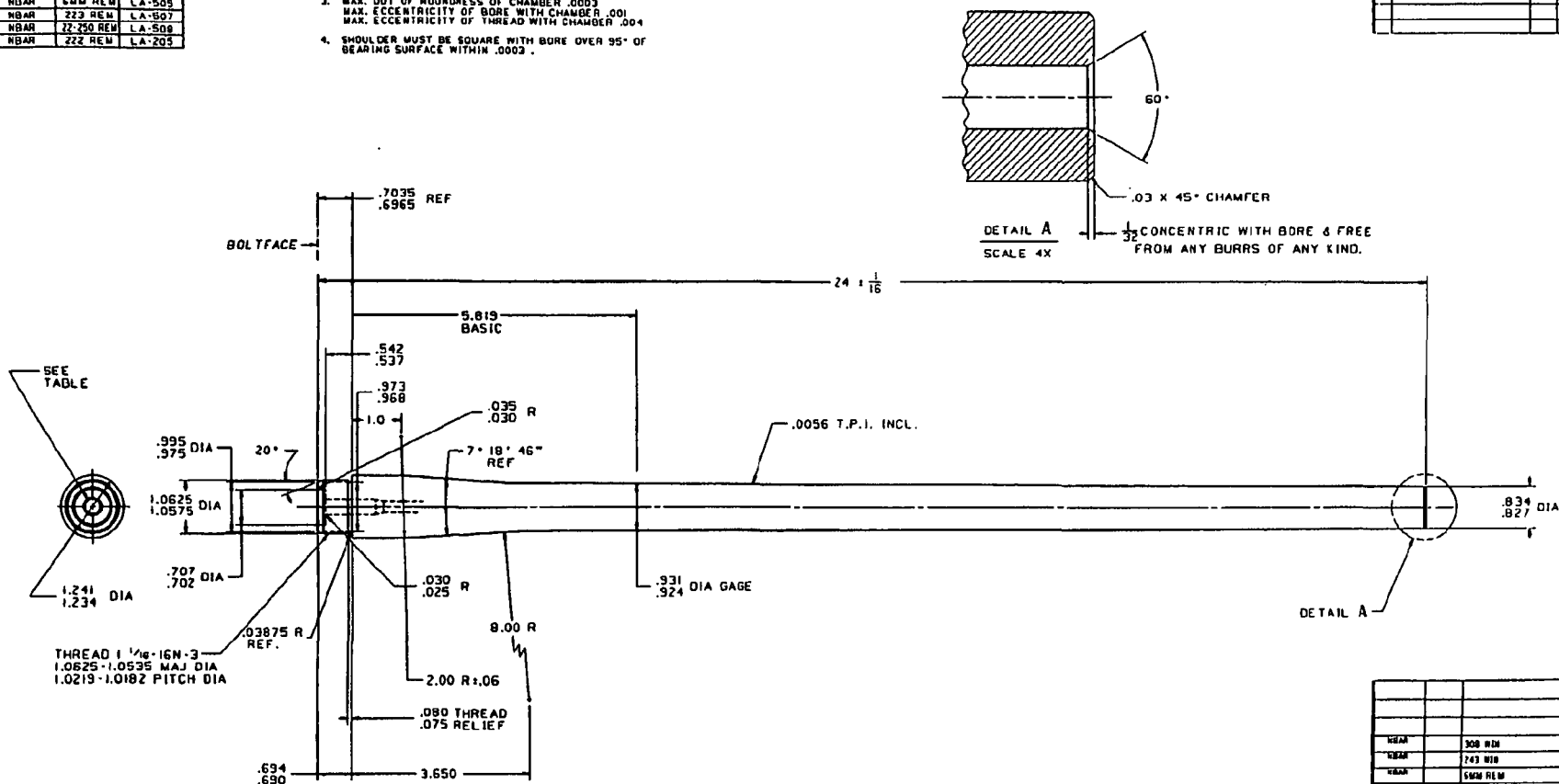
1. ALLOWABLE ECCENTRICITY OF BORE WITH O.D. AT MUZZLE:
0.051 .010 INDICATOR READING 1.
2. ALIGNMENT OF THREADS MUST BE HELD SO THAT AN INDICATOR
READING AT 10" FROM THE MUZZLE, WHEN THE BARREL IS
THREADED INTO A ROTATING BUSHING OF ZERO RUNOUT,
IS LESS THAN .040 .
3. MAX. OUT OF ROUNDNESS OF CHAMBER .0003
MAX. ECCENTRICITY OF BORE WITH CHAMBER .001
MAX. ECCENTRICITY OF THREAD WITH CHAMBER .004
4. SHOULDER MUST BE SQUARE WITH BORE OVER 95° OF
BEARING SURFACE WITHIN .0002 1.

THIS DRAWING OR INFORMATION IS
 PROPRIETARY INFORMATION TO THE
 REMINGTON ARMS COMPANY, INC.

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3. VERIFICATION



DETAIL A

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