

58-60	16-3	OlacD2	3/16" X 1/2" X 1 1/2"	1
50-55	15-3	OlacD2	1 1/4" DIA. X 1" L.	1
~	14	STD.	SIEVER HAND KNOB No. 10311	1
~	13	STD.	WASHER FOR 1/8" SC.	1
~	12	STD.	DE. SW. CO. TRUSS CROWN Model No. 215-11	1
~	11-3	C-1020	1 1/2" X 1 1/2" X 2 1/2"	1
~	10	STD.	REID'S PLASTIC CUP BALL Cat. No. B-22	1
~	9	STD.	REID'S 4140 STEEL 1/4"-20 X 4" L.	2
58-60	8-3	OlacD2	1/8" DIA. X 1 1/4" L.	2
58-60	7-3	OlacD2	1 1/8" X 3" X 4"	1
~	6	STD.	REID SP. PRINTER Cat. No. SL-4N	1
58-60	5-3	OlacD2	1 1/2" X 1 3/8" X 3 1/8"	1
58-60	4-2	OlacD2	3/4" X 3/4" X 3"	2
~	3	STD.	SEE DET.	1
45-50	2-2	OlacD2	3/8" X 6" X 6 1/2"	1
45-50	1-2	OlacD2	3/8" X 6" X 6 1/2"	1
DETAIL NO.		MATERIAL SPEC.	STOCK SIZE	AMOUNT REQ.

TOLERANCES NOT OTHERWISE GIVEN

1 PLACE (.1)-TOLERANCE $\pm .05$ 2 PLACE (.01)-TOLERANCE $\pm .015$ 3 PLACE (.001)-TOLERANCE $\pm .005$

IONAL USES	CONSTN DWG.	REMINGTON ARMS COMPANY, INC., ILION, N.Y.			
		SCALE <u>FULL</u> MODEL <u>700</u> PART DWG. No.			
	DETAILS	PART <u>TRIGGER HOUSING ASSEMBLY</u>			
	<u>D-42614-2</u>	TOOL <u>DIAL BASE GAGE</u>			
	<u>D-42614-3</u>	OPERATION <u>FINAL ASSY.</u>			
		DESIGNED BY <u>ERO</u>	DATE	APPROVED <u>[Signature]</u>	DATE <u>3-28-75</u>
		DRAWN <u>ERO</u>	<u>3-20-75</u>	SUPD'S DWG. No.	
		CHECKED		DRAWING No.	
				<u>D-42614</u>	

RECOMMENDED MATERIAL AND HEAT TREAT

MATERIAL ALSI A-4137

HEAT TREAT AUSTEMPER

HARDNESS Rc 37-44

COLOR

HEAT TREAT AND COLOR TO BE DONE BY
REMINGTON P.S. J. 11/11/81

ALTERATIONS

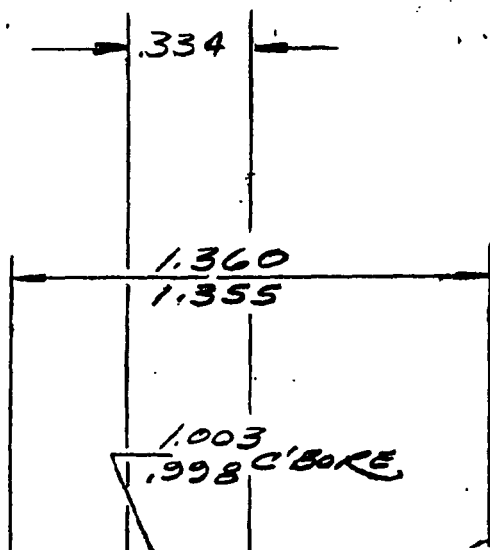
ALT.	WAS	REF.	BY	DATE
1	REMOVED 2.50 / .230	11528	EP	11/11/81
2	REMOVED .150 / .120 R.	"	"	"
3	REMOVED .412	"	"	"
4	REMOVED .130 / .110	"	"	"
5	6.800 (REDIMENSION)	11530	EP	"
6	5.650 "	"	"	"

5-48 NS-2 (3 PLACES)

177 MINOR DIA.

269 PITCH DIA.

45



NOTE .025 N 45°
CHAM. ON EARS