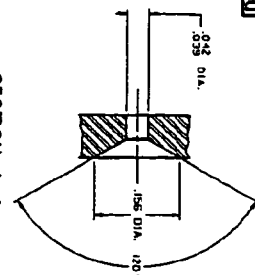
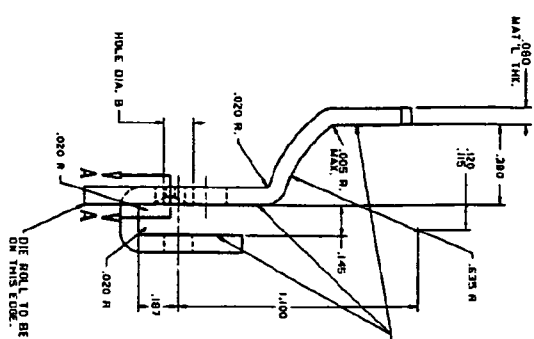


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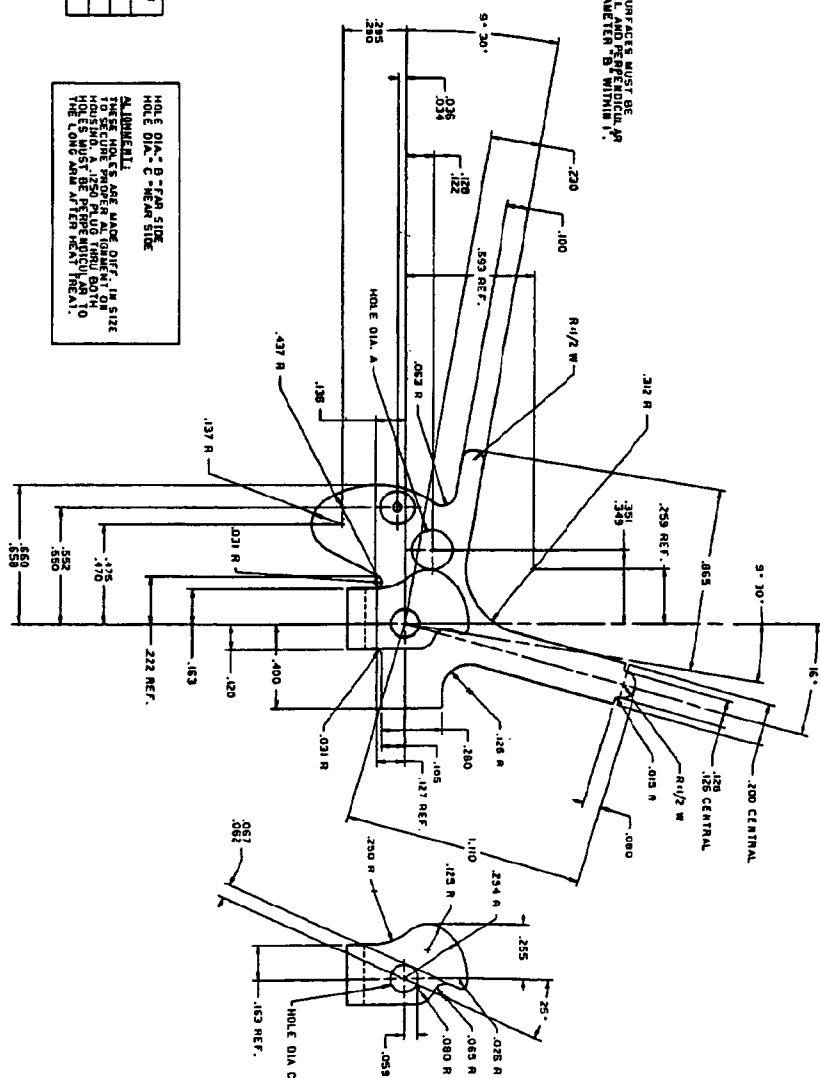


SECTION A-A
SCALE 10:1



DIA.	MANUFACTURING DIM'S AFTER HEAT TREAT	DIM'S AFTER HEAT TREAT
A	.1908-.1893	.150-.148
B	.1335-.1315	.123-.121
C	.1263-.1253	.1262-.1254

HOLE DIA. "C" - MAX. SIZE
ALLOWABLE
HOLE DIA. "C" - MAX. SIZE
TO SECURE PROPER ALIGNMENT OF
HOLE DIA. "A" - 1.50 P.D. (HOLE DIA. "A"
HOLE DIA. "B" - 1.50 P.D. (HOLE DIA. "B"
THE LONG SIDE AFTER HEAT TREAT).



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1	ORIGINAL